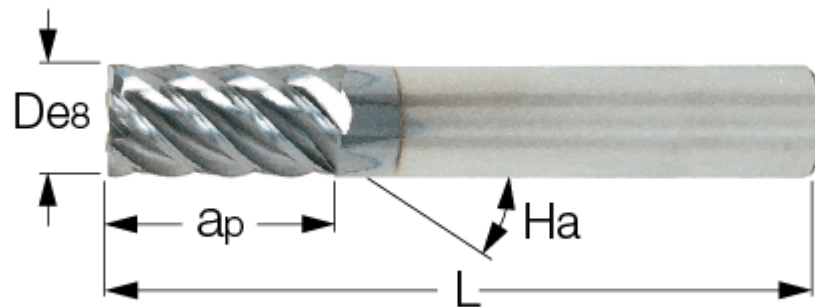
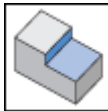
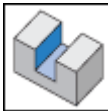




ECH-B-6 : 6 flute, 45° helix, medium length, solid carbide endmills. Used for finishing of hard materials up to 65 HRc. Use IC903 for



Hard Materials



Designation	D	d	ap	L	Flute	Ha°	Shank	fz(min)	fz(max)	Grade
ECH060B16-6C06	6.00	6.00	16.00	57.00	6	45.0	C	0.03	0.07	IC900 IC903
ECH060B16-6W06	6.00	6.00	16.00	57.00	6	45.0	W	0.03	0.07	IC900
ECH080B20-6C08	8.00	8.00	20.00	63.00	6	45.0	C	0.03	0.09	IC900 IC903
ECH080B20-6W08	8.00	8.00	20.00	63.00	6	45.0	W	0.03	0.09	IC900
ECH100B22-6C10	10.00	10.00	22.00	72.00	6	45.0	C	0.03	0.10	IC900 IC903
ECH100B22-6W10	10.00	10.00	22.00	72.00	6	45.0	W	0.03	0.10	IC900
ECH120B25-6C12	12.00	12.00	25.00	83.00	6	45.0	C	0.04	0.11	IC900 IC903
ECH120B25-6W12	12.00	12.00	25.00	83.00	6	45.0	W	0.04	0.11	IC900
ECH160B32-6C16	16.00	16.00	32.00	92.00	6	45.0	C	0.05	0.13	IC900 IC903
ECH160B32-6W16	16.00	16.00	32.00	92.00	6	45.0	W	0.05	0.13	IC900
ECH200B38-6C20	20.00	20.00	38.00	104.00	6	45.0	C	0.05	0.13	IC900 IC903
ECH200B38-6W20	20.00	20.00	38.00	104.00	6	45.0	W	0.05	0.13	IC900

Use IC903 for machining hardened steel up to 65 HRc