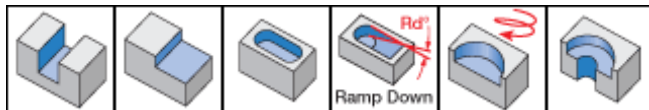
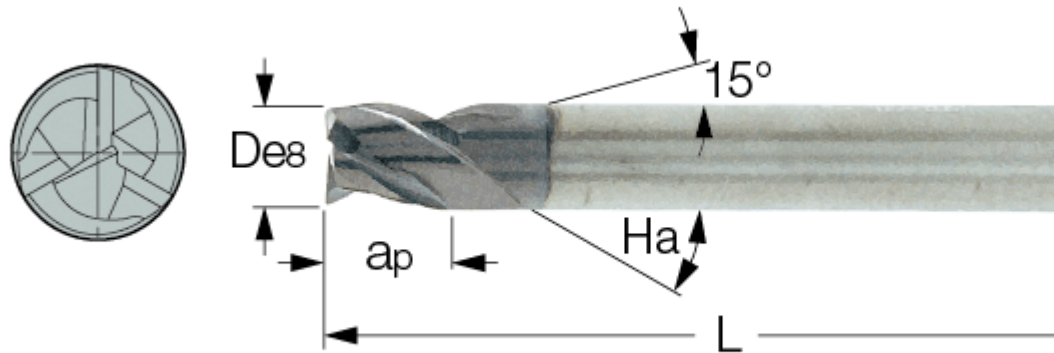




ECU-E-3 : 3 flute, 38° helix short undersized slot / drill solid carbide endmills.



Designation	D	d	ap	L	Flute	Ha°/b>	Rd°/b>	Shank	fz(min)	fz(max)	Grade
ECU028E04-3W06-57	2.80	6.00	4.00	57.00	3	38.0	5.0	W	0.01	0.04	IC900
ECU038E05-3W06-57	3.80	6.00	5.00	57.00	3	38.0	5.0	W	0.01	0.04	IC900
ECU048E06-3W06-57	4.80	6.00	6.00	57.00	3	38.0	5.0	W	0.02	0.05	IC900
ECU057E07-3W06-57	5.70	6.00	7.00	57.00	3	38.0	5.0	W	0.02	0.06	IC900
ECU067E08-3W08-63	6.70	8.00	8.00	63.00	3	38.0	5.0	W	0.03	0.07	IC900
ECU077E09-3W08-63	7.70	8.00	9.00	63.00	3	38.0	5.0	W	0.03	0.08	IC900
ECU097E11-3W10-72	9.70	10.00	11.00	72.00	3	38.0	5.0	W	0.03	0.09	IC900
ECU117E12-3W12-73	11.70	12.00	12.00	73.00	3	38.0	5.0	W	0.03	0.10	IC900
ECU137E16-3W14-83	13.70	14.00	14.00	83.00	3	38.0	5.0	W	0.04	0.11	IC900
ECU157E16-3W16-92	15.70	16.00	16.00	92.00	3	38.0	5.0	W	0.04	0.12	IC900
ECU177E18-3W18-92	17.70	18.00	18.00	92.00	3	38.0	5.0	W	0.05	0.13	IC900
ECU197E20-3W20-104	19.70	20.00	20.00	104.00	3	38.0	5.0	W	0.05	0.13	IC900

Undersized short design for keyholes