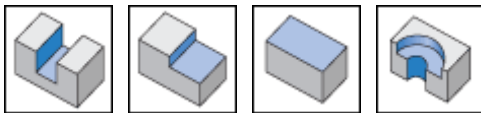
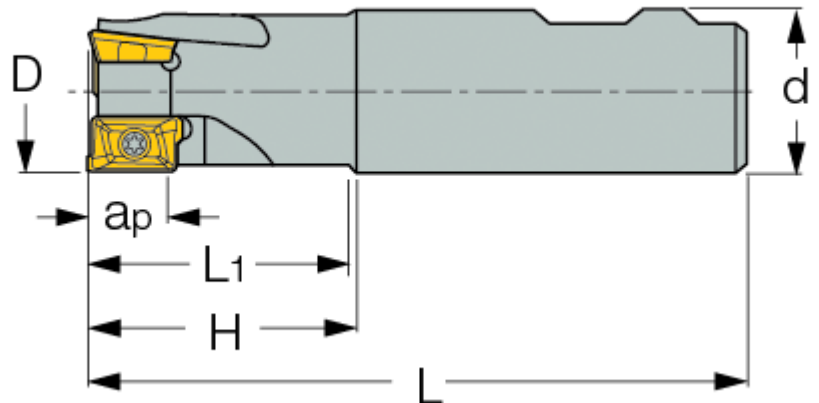




3M E90AX : MILL2000, 90° endmills heavy duty pocket design: dovetail section, inserts with helical cutting edge and positive rake angle



Designation	D	Z	ap	H	L1	L	d	Shank	Coolant	Kg
3M E90AX D16-1-C16-13-C	16.00	1	12.50	35.00	34.0	100.00	16.00	C	Y	0.13
3M E90AX D20-1-C20-13-C	20.00	1	12.50	35.00	34.0	110.00	20.00	C	Y	0.22
3M E90AX D25-2-C25-13-C	25.00	2	12.50	35.00	33.0	120.00	25.00	C	Y	0.38
3M E90AX D25-2-W25-13-C	25.00	2	12.50	35.00	-	95.00	25.00	W	Y	0.29
3M E90AX D25-W25-13-C	25.00	3	12.50	35.00	33.0	95.00	25.00	W	Y	0.28
3M E90AX D25-3-C25-13-C	25.00	3	12.50	35.00	-	120.00	25.00	C	Y	0.32
3M E90AX D32-3-C32-13-C	32.00	3	12.50	40.00	38.0	130.00	32.00	C	Y	0.71
3M E90AX D32-3-W25-13-C	32.00	3	12.50	35.00	-	95.00	25.00	W	Y	0.54
3M E90AX D32-W32-13-C	32.00	4	12.50	40.00	38.0	100.00	32.00	W	Y	0.51
3M E90AX D32-4-C25-13-C	32.00	4	12.50	35.00	-	130.00	25.00	C	Y	0.47
3M E90AX D40-4-C32-13-C	40.00	4	12.50	40.00	-	130.00	32.00	C	Y	0.81
3M E90AX D40-4-W32-13-C	40.00	4	12.50	40.00	-	108.00	32.00	W	Y	0.47
3M E90AX D40-W32-13-C	40.00	5	12.50	40.00	-	108.00	32.00	W	Y	0.67
3M E90AX D40-5-C32-13-C	40.00	5	12.50	40.00	-	130.00	32.00	C	Y	0.85
3M E90AX D50-W32-20	50.00	4	20.00	35.00	-	105.00	32.00	W	-	0.70
3M E90AX D50-4-C32-13-C	50.00	4	12.50	40.00	-	130.00	32.00	C	Y	0.95

For adaptation click on "More Info".

Reduce feed by 50% during engagement and exit from the workpiece.