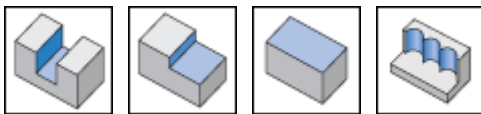
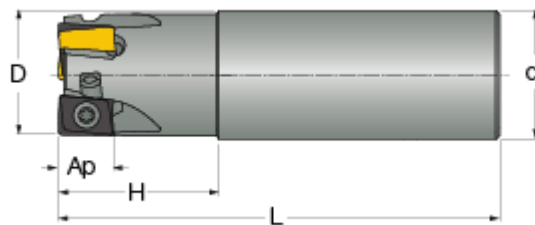




H490 E90AX-12 : 90° endmills using the H490 ANKX 12...double-sided rectangular inserts with 4 helical cutting edges. Used for heavy duty machining (HELIDO 490 Line).



Designation	D	Z	ap	L	H	d	Shank	Rd°	Kg
H490 E90AX D25-2-C25-12	25.00	2	12.00	110.00	35.0	25.00	C	1.5	0.47
H490 E90AX D25-2-W25-12	25.00	2	12.00	110.00	35.0	25.00	W	1.5	1.33
H490 E90AX D32-3-C32-12	32.00	3	12.00	110.00	40.0	32.00	C	4.0	0.00
H490 E90AX D32-3-W32-12	32.00	3	12.00	110.00	40.0	32.00	W	4.0	0.70
H490 E90AX D40-4-C32-12	40.00	4	12.00	130.00	40.0	32.00	C	1.5	0.95
H490 E90AX D40-4-W32-12	40.00	4	12.00	115.00	40.0	32.00	W	1.5	0.86
H490 E90AX D50-5-C32-12	50.00	5	12.00	130.00	50.0	32.00	C	1.5	1.04

For adaptation, click on "More Info".

Rampdown angle is valid only when H490 ANKX 1205R15T-FF insert is used.