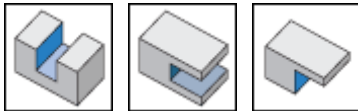
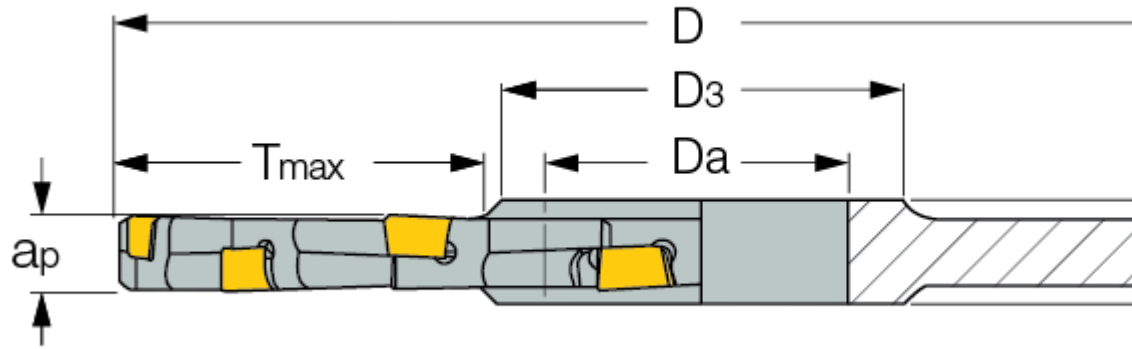




SDN-LN12 : Full slot, disk type slotting cutters using LNET 12 tangentially mounted inserts. Narrow slots save workpiece material. A



Designation	Z	Zeff	D	Da	Tmax	D3	H1	Kg
SDN D080-07-27-LN12	8	4	80.00	27.00	17.00	41.00	12.0	0.17
SDN D080-10-27-LN12	8	4	80.00	27.00	17.00	41.00	12.0	0.21
SDN D100-07-32-LN12	10	5	100.00	32.00	24.00	47.00	12.0	0.50
SDN D100-10-32-LN12	10	5	100.00	32.00	24.00	47.00	12.0	0.50
SDN D125-07-40-LN12	12	6	125.00	40.00	31.00	55.00	14.0	0.49
SDN D125-10-40-LN12	12	6	125.00	40.00	31.00	55.00	14.0	0.61
SDN D160-10-40-LN12	16	8	160.00	40.00	50.00	55.00	14.0	1.10
SDN D200-08-50-LN12	20	10	200.00	50.00	62.50	70.00	12.0	1.36
SDN D200-10-50-LN12	20	10	200.00	50.00	62.50	69.00	14.0	1.90
SDN D250-08-50-LN12	26	13	250.00	60.00	87.00	84.00	12.0	3.07
SDN D250-08-60-LN12	26	13	250.00	60.00	80.30	84.00	12.0	2.22
SDN D250-10-50-LN12	26	13	250.00	60.00	87.00	84.00	14.0	2.13
SDN D250-10-60-LN12	26	13	250.00	60.00	80.00	84.00	14.0	2.87

Each tool is supplied with screws for the thinnest specified insert. Please verify use of the correct screw for the insert being used.

For more than one insert option, slot width depends on the selected insert width.

Gang-Mill Assembly SDN and left-hand SSB cutters feature two keyways. It is recommended to assemble gang-mills with alternating keyway position. This practice reduces vibration.