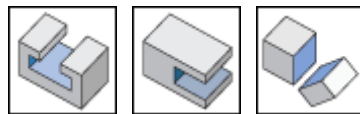
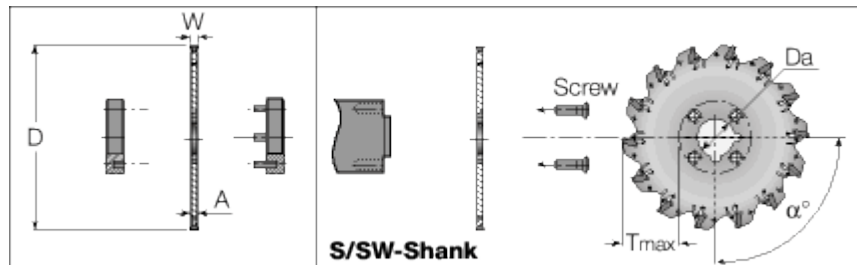




GM-DG : Slitting cutters carrying self-clamped inserts. When used with GIM or GIMY single ended inserts, cutting depth is not limited. double-ended inserts can be used for DOC less than 12mm, GIPA inserts for aluminum.



Designation	W min	W max	D	Z	Da	A	Tmax	RPM max	α°	SS	CSI
GM D100-3DG-22K	2.70	3.35	100.00	6	22.00	2.40	29.00	800	90	SW 32-40	R 22-46
GM D125-3DG-32K	2.70	3.35	125.00	8	32.00	2.40	34.00	640	-	S 32-55	R 32-55
GM D160-3DG-32K	2.70	3.35	160.00	10	32.00	2.40	39.00	500	90	S 32-55	R 32-55
GM D200-3DG-40K	2.70	3.35	200.00	14	40.00	2.40	59.00	400	90	S 40-80	R 40-80
GM D100-4DG-22K	3.36	4.35	100.00	6	22.00	3.20	29.00	800	90	SW 32-40	R 22-46
GM D125-4DG-32K	3.36	4.35	125.00	8	32.00	3.20	34.00	640	-	S 32-55	R 32-55
GM D160-4DG-40K	3.36	4.35	160.00	10	40.00	3.20	39.00	500	90	S 40-80	R 40-80
GM D200-4DG-40K	3.36	4.35	200.00	14	40.00	3.20	59.00	400	90	S 40-80	R 40-80

D3 Refer to SW/S drive shanks and R drive flange set.

Maximum RPM may not be exceeded.

For user guide, see pages...