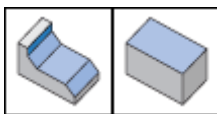
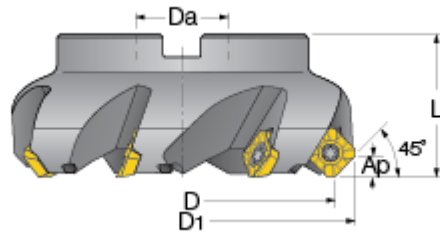




**F45ST** : 45° screw clamped face mills with SEK/MT 12... inserts.



Designation	D	D1	Z	ap	L	Da	Arbor	Kg
F45ST D040-22	40.00	50.0	3	6.50	40.00	22.00	A	0.30
F45ST D050-22	50.00	63.1	4	6.50	40.00	22.00	A	0.35
F45ST D063-22	63.00	75.0	5	6.50	40.00	22.00	A	0.54
F45ST D080-27	80.00	90.9	6	6.50	50.00	27.00	B	1.08
F45ST D80.....JPN	80.00	93.1	-	6.50	50.00	25.40	B	1.12
F45ST D100-32	100.00	110.0	6	6.50	50.00	32.00	B	1.54
F45ST D100.....JPN	100.00	113.1	6	6.50	60.00	31.70	B	1.78
F45ST D125-40	125.00	135.0	7	6.50	63.00	40.00	B	2.67
F45ST D125.....JPN	125.00	138.1	7	6.50	60.00	38.10	B	3.24
F45ST D160-40	160.00	170.7	7	6.50	63.00	40.00	C	4.04
F45ST D160.....JPN	160.00	173.1	7	6.50	60.00	50.80	B	4.62
F45ST D200-60	200.00	211.7	10	6.50	63.00	60.00	C	7.69
F45ST D250-60	250.00	263.7	13	6.50	63.00	60.00	C	10.46

SE..1204 inserts are directly mounted on the cutter

SE..12T3 optional thinner inserts are mounted on a seat - TSE 12T3-N