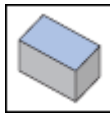
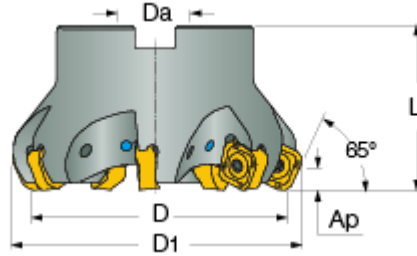




S865 FSN-13 : HELIDO, Face mills carrying inserts with 8 cutting edges. A very efficient solution for high metal removal of cast iron components. The 65° lead angle minimizes burrs and edge chipping for cast iron applications.



Designation	D	D1	Z	Da	L	ap	Arbor	Kg
S865 FSN D050-04-22-R13	50.00	59.7	4	22.00	40.00	6.00	A	1.09
S865 FSN D050-06-22-R13	50.00	59.7	6	22.00	40.00	6.00	A	0.50
S865 FSN D063-06-22-R13	63.00	72.7	6	22.00	40.00	6.00	A	1.70
S865 FSN D063-08-22-R13	63.00	72.7	8	22.00	40.00	6.00	B	0.66
S865 FSN D080-07-27-R13	80.00	89.7	7	27.00	50.00	6.00	B	1.65
S865 FSN D080-10-27-R13	80.00	89.7	10	27.00	50.00	6.00	B	1.06
S865 FSN D100-08-32-R13	100.00	109.7	8	32.00	50.00	6.00	B	2.30
S865 FSN D100-12-32-R13	100.00	109.7	12	32.00	50.00	6.00	B	1.64
S865 FSN D125-10-40-R13	125.00	134.7	10	40.00	63.00	6.00	B	2.82
S865 FSN D125-16-40-R13	125.00	134.7	16	40.00	63.00	6.00	B	2.83