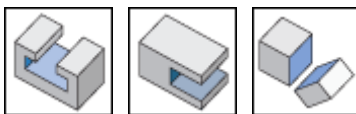
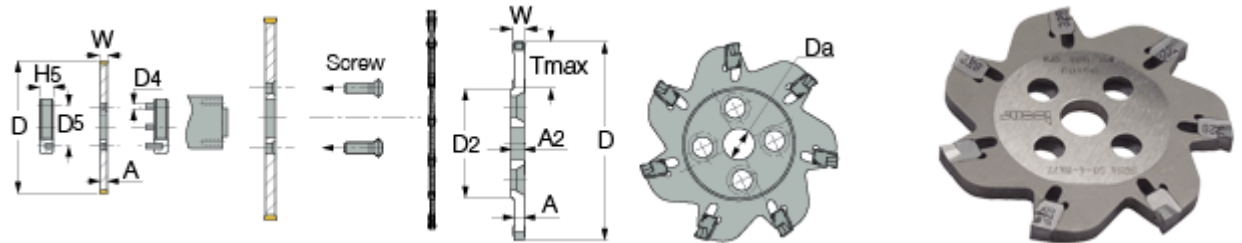




SGSA : Slitting cutters, with GSAN self-clamped inserts.



Designation	W min	W max	D	Z	Da	A2	A	Tmax	RPM max	D3	SS	CSI
SGSA 32-3	2.70	3.53	32.00	4	8.00	4.0	2.40	5.50	2400	18.20	SW 20	-
SGSA 40-3-6K	2.70	3.53	40.00	5	6.00	3.2	2.40	8.00	2000	21.00	SW 25-23	-
SGSA 50-3-8K	2.70	3.53	50.00	7	8.00	3.2	2.40	10.50	1600	27.00	SW 25-28	-
SGSA 80-3-22K-10Z-FP	2.70	3.53	80.00	10	22.00	2.4	2.40	16.00	995	-	SW 32-40	R 22-46
SGSA 100-3-22K-12Z-FP	2.70	3.53	100.00	12	22.00	2.4	2.40	20.00	795	-	SW 32-40	R 22-46
SGSA 125-3-32K-16Z-FP	2.70	3.53	125.00	16	32.00	2.4	2.40	25.00	635	-	SW 32-55	R 32-55
SGSA 32-4	3.54	4.52	32.00	4	8.00	4.0	3.20	5.50	2400	18.20	SW 20	-
SGSA 40-4-6K	3.54	4.52	40.00	5	6.00	3.2	3.20	8.00	2000	21.00	SW 25-23	-
SGSA 50-4-8K	3.54	4.52	50.00	7	8.00	3.2	3.20	10.50	1600	-	SW 25-28	-
SGSA 80-4-22K-10Z-FP	3.54	4.52	80.00	10	22.00	3.2	3.20	16.00	995	-	SW 32-40	R 22-46
SGSA 100-4-22K-12Z-FP	3.54	4.52	100.00	12	22.00	3.2	3.20	20.00	795	-	SW 32-40	R 22-46
SGSA 125-4-32K-16Z-FP	3.54	4.52	125.00	16	32.00	3.2	3.20	25.00	635	-	SW 32-55	R 32-55

For H5, D5, D4 Refer to SW/S drive shanks and R drive flange set
Maximum RPM may not be exceeded