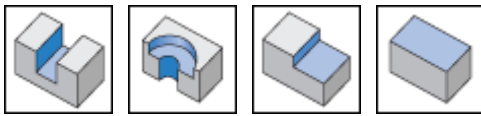
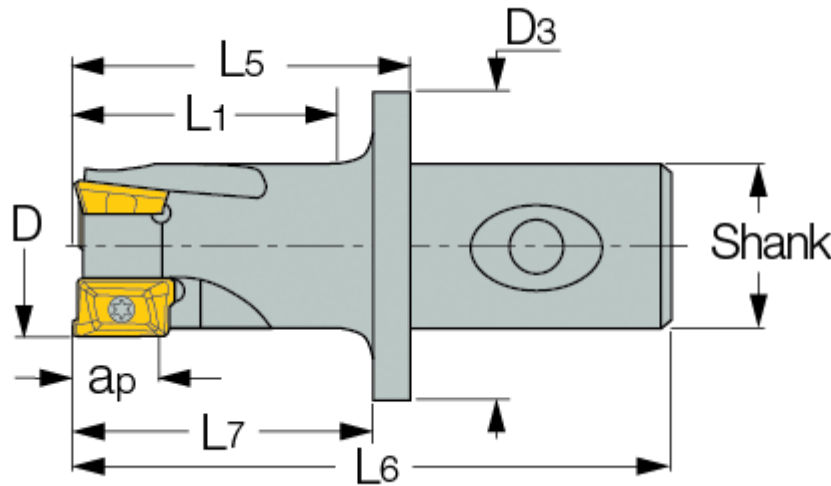




**3M E90AX-CF** : MILL2000, 90° endmills with a CLICKFIT adaptation, heavy duty pocket design: dovetail section, inserts with helical rough applications.



Designation	D	ap	Z	L1	L7	L5	L6	D3	Shank	Coolant	Kg
3M E90AX D25-3-CF4-13	25.00	12.50	3	35.0	40.00	48.00	90.00	44.00	CF4	Y	0.34
3M E90AX D32-4-CF4-13	32.00	12.50	4	35.0	40.00	48.00	90.00	44.00	CF4	Y	0.41
3M E90AX D40-5-CF4-13	40.00	12.50	5	37.0	45.00	53.00	95.00	44.00	CF4	Y	0.56
3M E90AX D50-6-CF4-13	50.00	12.50	6	40.0	32.00	40.00	82.00	44.00	CF4	Y	0.60
3M E90AX D50-4-CF4-20	50.00	20.00	4	48.0	40.00	48.00	90.00	44.00	CF4	Y	0.58

For adaptation click on "More Info"

Reduce feed by 50% during engagement and exit from the workpiece.