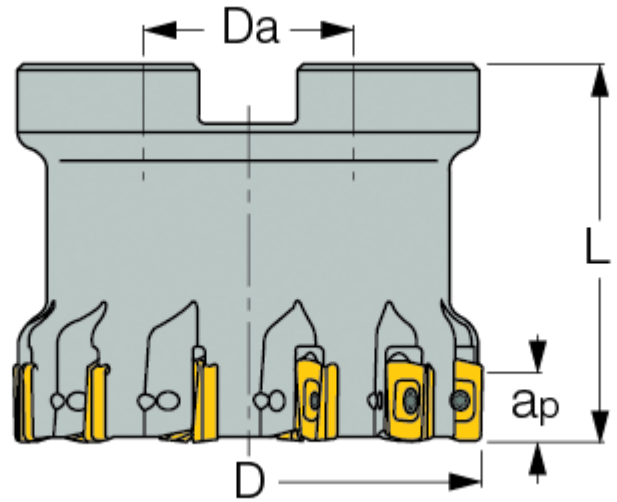




HP F90AN-07 : HELIPLUS, 90° fine pitch face mills with HP ANKT 0702.. inserts.



Designation	D	Z	ap	L	Da	Rd?/b>	Arbor	RPM max	Kg
HP F90AN D32-06-16-07	32.00	6	7.70	35.00	16.00	1.4	A	26600	0.21
HP F90AN D32-08-16-07	32.00	8	7.70	35.00	16.00	1.4	A	26600	0.11
HP F90AN D40-08-22-07	40.00	8	7.70	40.00	22.00	1.0	B	23700	0.29
HP F90AN D40-10-22-07	40.00	10	7.70	40.00	22.00	1.0	B	23700	0.17
HP F90AN D50-09-22-07	50.00	9	7.70	40.00	22.00	0.8	B	21200	0.44
HP F90AN D50-12-22-07	50.00	12	7.70	40.00	22.00	0.8	B	21200	0.31
HP F90AN D63-12-22-07	63.00	12	7.70	40.00	22.00	0.6	B	18900	0.60
HP F90AN D63-16-22-07	63.00	16	7.70	40.00	22.00	0.6	B	18900	0.62

Insert tightening torque: 62 Nxcm