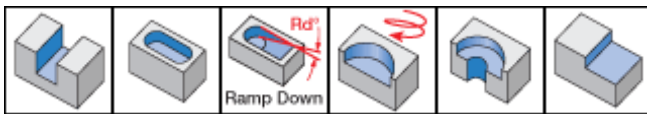
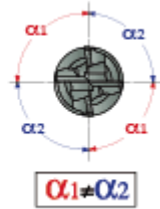
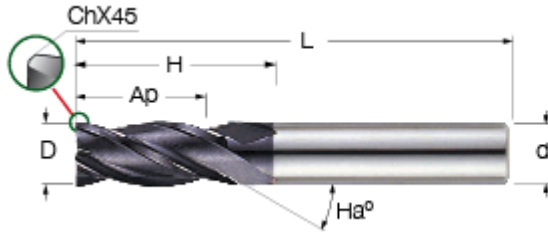




EC-E4L-CF : 4 flute, 38°helix with variable pitch for roughing and finishing operations. High material removal rates chatter free. Used on alloyed and stainless steel, titanium and exotic materials. Full slot milling - up to 3XD.



Designation	D	d	ap	H	L	Flute	Ha°/b>	Rd°/b>	Shank	Ch	fz(min)	fz(max)	Grade
EC-E4L 03-8/11C06CF57	3.00	6.00	8.00	11.00	57.00	4	38.0	5.0	C	0.10	0.02	0.05	IC300IC900
EC-E4L 04-10/14C06CF57	4.00	6.00	10.00	14.00	57.00	4	38.0	5.0	C	0.15	0.02	0.05	IC300IC900
EC-E4L 05-12/17C06CF57	5.00	6.00	12.00	17.00	57.00	4	38.0	5.0	C	0.18	0.02	0.06	IC300IC900
EC-E4L 06-14/20C06CF57	6.00	6.00	14.00	20.00	57.00	4	38.0	5.0	C	0.25	0.03	0.07	IC300IC900
EC-E4L 06-14/20W06CF57	6.00	6.00	14.00	20.00	57.00	4	38.0	5.0	W	0.25	0.03	0.07	IC300IC900
EC-E4L 08-18/26C08CFS63	8.00	8.00	18.00	26.00	63.00	4	38.0	5.0	C	0	0.03	0.08	IC900
EC-E4L 08-18/26C08CF63	8.00	8.00	18.00	26.00	63.00	4	38.0	5.0	C	0.30	0.03	0.09	IC300IC900
EC-E4L 08-18/26W08CF63	8.00	8.00	18.00	26.00	63.00	4	38.0	5.0	W	0.30	0.03	0.09	IC300IC900
EC-E4L 10-22/32C10CFS72	10.00	10.00	22.00	32.00	72.00	4	38.0	5.0	C	0	0.03	0.09	IC900
EC-E4L 10-22/32C10CF72	10.00	10.00	22.00	32.00	72.00	4	38.0	5.0	C	0.40	0.03	0.10	IC300IC900
EC-E4L 10-22/32W10CF72	10.00	10.00	22.00	32.00	72.00	4	38.0	5.0	W	0.40	0.03	0.10	IC900
EC-E4L 10-22/32W10CF72 30	10.00	10.00	22.00	32.00	72.00	4	38.0	5.0	W	0.40	0.03	0.10	IC300
EC-E4L 12-26/38C12CFS83	12.00	12.00	26.00	38.00	83.00	4	38.0	5.0	C	0	0.04	0.10	IC900
EC-E4L 12-26/38C12CF83	12.00	12.00	26.00	38.00	83.00	4	38.0	5.0	C	0.50	0.04	0.11	IC300IC900
EC-E4L 12-26/38W12CF83	12.00	12.00	26.00	38.00	83.00	4	38.0	5.0	W	0.50	0.04	0.11	IC300IC900
EC-E4L 16-34/50C16CF100	16.00	16.00	34.00	50.00	100.00	4	38.0	5.0	C	0.60	0.05	0.13	IC300IC900
EC-E4L 16-34/50W16CF100	16.00	16.00	34.00	50.00	100.00	4	38.0	5.0	C	0.60	0.05	0.13	IC300IC900
EC-E4L 20-42/60C20CF110	20.00	20.00	42.00	60.00	110.00	4	38.0	5.0	C	0.60	0.05	0.17	IC300IC900
EC-E4L 20-42/60W20CF110	20.00	20.00	42.00	60.00	110.00	4	38.0	5.0	W	0.60	0.05	0.17	IC300IC900
EC-E4L 25-50/65C25CF121	25.00	25.00	52.00	65.00	121.00	4	38.0	5.0	C	0.60	0.05	0.17	IC900
EC-E4L 25-50/65W25CF121	25.00	25.00	52.00	65.00	121.00	4	38.0	5.0	W	0.60	0.05	0.17	IC900

IC300 should be mainly used for machining exotic materials.