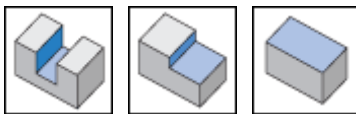
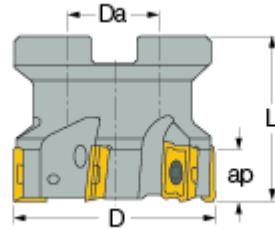




3M F90AX-20 : MILL2000, Heavy duty 90° face mills using 3M AXKT 206.. inserts with dovetail section shape, helical cutting edges angle. Enable a secure clamping and high durability in rough applications.



Designation	D	Z	ap	L	Da	Arbor	Kg
3M F90AX D050-22-20	50.00	4	20.50	50.00	22.00	A	0.34
3M F90AX D063-27-20	63.00	5	20.50	45.00	27.00	A	0.48
3M F90AX D063-5-25.4-20	63.00	5	20.50	50.00	25.40	A	0.57
3M F90AX D080-27-20	80.00	6	20.50	50.00	27.00	A	0.85
3M F90AX D080-6-25.4-20	80.00	6	20.50	50.00	25.40	A	0.58
3M F90AX D100-6-32-20	100.00	6	20.50	50.00	32.00	B	1.40
3M F90AX D100-32-20	100.00	8	20.50	50.00	32.00	B	1.41
3M F90AX D100-8-31.75-20	100.00	8	20.50	50.00	31.75	B	1.42
3M F90AX D125-7-40-20	125.00	7	20.50	63.00	40.00	B	2.43
3M F90AX D125-40-20	125.00	9	20.50	63.00	40.00	B	2.52
3M F90AX D125-9-38.1-20	125.00	9	20.50	63.00	38.10	B	2.61
3M F90AX D160-8-40-20	160.00	8	20.50	63.00	40.00	C	4.02
3M F90AX D160-10-50.8-20	160.00	10	20.50	63.00	50.80	B	4.22
3M F90AX D160-40-20	160.00	10	20.50	63.00	40.00	C	4.34
3M F90AX D200-60-20	200.00	12	20.50	63.00	60.00	C	6.90
3M F90AX D250-60-20	250.00	14	20.50	63.00	60.00	C	10.34
3M F90AX D315-60-20	315.00	18	20.50	63.00	60.00	D	16.56

Reduce feed by 50% during engagement and exit from the workpiece. This practice will substantially increase insert life.