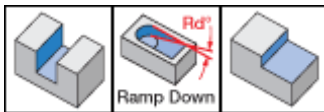
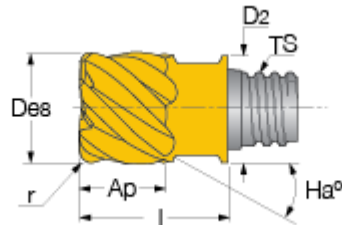




**MM EC-6** : MULTI-MASTER 6 flute, 30° and 45° helix, interchangeable solid carbide endmill heads with various corner radii.



Designation	D	Flute	ap	r	Ts	D2	l	Ha°/b>	Rd°/b>	fz(min)	fz(max)	Grade
MM EC080A05R0.5-6T05	8.00	6	5.00	0.50	T05	7.60	10.00	30.0	6.0	0.03	0.09	IC908
MM EC080A05R1.0-6T05	8.00	6	5.00	1.00	T05	7.60	10.00	30.0	6.0	0.03	0.09	IC908
MM EC080A05R1.5-6T05	8.00	6	5.00	1.50	T05	7.60	10.00	30.0	6.0	0.03	0.09	IC908
MM EC080B05R0.5-6T05	8.00	6	5.00	0.50	T05	7.60	10.00	45.0	3.0	0.03	0.10	IC908
MM EC080B05R1.0-6T05	8.00	6	5.00	1.00	T05	7.60	10.00	45.0	3.0	0.03	0.09	IC908
MM EC080B05R1.5-6T05	8.00	6	5.00	1.50	T05	7.60	10.00	45.0	3.0	0.03	0.09	IC908
MM EC100A07R0.5-6T06	10.00	6	7.00	0.50	T06	9.60	13.00	30.0	6.0	0.03	0.10	IC908
MM EC100A07R1.0-6T06	10.00	6	7.00	1.00	T06	9.60	13.00	30.0	6.0	0.03	0.10	IC908
MM EC100A07R1.5-6T06	10.00	6	7.00	1.50	T06	9.60	13.00	30.0	6.0	0.03	0.10	IC908
MM EC100B07R0.5-6T06	10.00	6	7.00	0.50	T06	9.60	13.00	45.0	3.0	0.04	0.10	IC908
MM EC100B07R000-6T06	10.00	6	7.00	0.00	T06	9.60	13.00	45.0	3.0	0.03	0.10	IC908
MM EC100B07R1.0-6T06	10.00	6	7.00	1.00	T06	9.60	13.00	45.0	3.0	0.04	0.10	IC908
MM EC100B07R1.5-6T06	10.00	6	7.00	1.50	T06	9.60	13.00	45.0	3.0	0.03	0.10	IC908
MM EC100B12R1.5-6T06	10.00	6	12.00	1.50	T06	9.60	19.00	45.0	3.0	0.04	0.10	IC908
MM EC120A09R0.5-6T08	12.00	6	9.00	0.50	T08	11.50	16.50	30.0	6.0	0.04	0.11	IC908
MM EC120A09R1.0-6T08	12.00	6	9.00	1.00	T08	11.50	16.50	30.0	6.0	0.04	0.11	IC908
MM EC120B09R0.5-6T08	12.00	6	9.00	0.50	T08	11.50	16.50	45.0	3.0	0.04	0.10	IC908
MM EC120B09R000-6T08	12.00	6	9.00	0.00	T08	11.50	16.50	45.0	3.0	0.04	0.11	IC908
MM EC120B09R1.0-6T08	12.00	6	9.00	1.00	T08	11.50	16.50	45.0	3.0	0.04	0.10	IC908
MM EC120B09R1.5-6T08	12.00	6	9.00	1.50	T08	11.50	16.50	45.0	3.0	0.04	0.11	IC908
MM EC.500A37R015-6T08	12.70	6	9.50	0.38	T08	1.50	16.50	30.0	6.0	0.04	0.11	IC908
MM EC.500A37R030-6T08	12.70	6	9.50	0.76	T08	11.50	16.50	30.0	6.0	0.04	0.11	IC908
MM EC.500B37R000-6T08	12.70	6	9.50	0.00	T08	11.50	16.50	45.0	5.0	0.04	0.11	IC908
MM EC.500B37R015-6T08	12.70	6	9.50	0.38	T08	11.50	16.50	45.0	5.0	0.04	0.11	IC908

MM EC.500B37R031-6T08	12.70	6	9.50	0.79	T08	11.50	16.50	45.0	5.0	0.04	0.11	IC908
MM EC.500B37R060-6T08	12.70	6	9.50	1.50	T08	11.50	16.50	45.0	5.0	0.04	0.11	IC908

For Clamping keys (should be ordered separately), tightening torques and clamping instructions, click on "More Info".

Do not apply lubricant to the threaded connection.