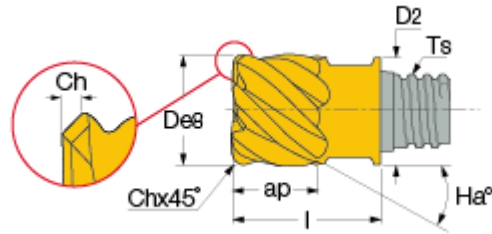




**MM EC-D** : MULTI-MASTER 6, 8,10 flute, interchangeable solid carbide endmill heads with 50° Helix, for machining hardened steel (C)



Designation	D	Flute	ap	Ch	Ts	D2	l	Ha°	Rd°	fz(min)	fz(max)	Grade
MM EC080D05C01-6T05	8.00	6	5.00	0.10	T05	7.60	10.00	50.0	2.0	0.03	0.10	IC903
MM EC100D07C01-6T06	10.00	6	7.00	0.10	T06	9.60	13.00	50.0	2.0	0.03	0.10	IC903
MM EC120D09C01-6T08	12.00	6	9.00	0.10	T08	11.50	16.50	50.0	3.0	0.04	0.11	IC903
MM EC160D12C02-8T10	16.00	8	12.00	0.20	T10	15.20	20.50	50.0	3.0	0.05	0.13	IC903
MM EC200D15C02-10T12	20.00	10	15.00	0.20	T12	18.30	25.50	50.0	3.0	0.05	0.13	IC903

For Clamping keys (should be ordered separately), tightening torques and clamping instructions, click on "More Info".

Do not apply lubricant to the threaded connection.