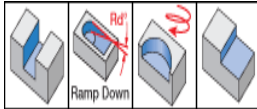




EC-H4M-CFR : 4 flute endmills with different helix (35° & 37° and variable pitch for chatter dampening with assorted radii. Used for removal rates roughing and finishing operations. Full slot milling-up to 2XD.



Designation	D	d	ap	L	Flute	r	Rd?/b>	Shank	fz(min)	fz(max)	Grade
EC-H4M 06-12C06CFR0.2-57	6.00	6.00	12.00	57.00	4	0.20	5.0	C	0.03	0.06	IC900
EC-H4M 06-12W06CFR0.2-57	6.00	6.00	12.00	57.00	4	0.20	5.0	W	0.03	0.06	IC900
EC-H4M 08-16C08CFR0.4-63	8.00	8.00	16.00	63.00	4	0.40	5.0	C	0.03	0.08	IC900
EC-H4M 08-16W08CFR0.4-63	8.00	8.00	16.00	63.00	4	0.40	5.0	W	0.03	0.08	IC900
EC-H4M 10-20C10CFR0.5-72	10.00	10.00	20.00	72.00	4	0.50	5.0	C	0.03	0.09	IC900
EC-H4M 10-20W10CFR0.5-72	10.00	10.00	20.00	72.00	4	0.50	5.0	W	0.03	0.09	IC900
EC-H4M 12-24C12CFR0.6-83	12.00	12.00	24.00	83.00	4	0.60	5.0	C	0.04	0.10	IC900
EC-H4M 12-24W12CFR0.6-83	12.00	12.00	24.00	83.00	4	0.60	5.0	W	0.04	0.10	IC900
EC-H4M 14-28C14CFR0.7-83	14.00	14.00	28.00	83.00	4	0.70	5.0	C	0.04	0.11	IC900
EC-H4M 14-28W14CFR0.7-83	14.00	14.00	28.00	83.00	4	0.70	5.0	W	0.04	0.11	IC900
EC-H4M 16-32C16CFR0.8-92	16.00	16.00	32.00	92.00	4	0.80	5.0	C	0.05	0.11	IC900
EC-H4M 16-32W16CFR0.8-92	16.00	16.00	32.00	92.00	4	0.80	5.0	W	0.05	0.11	IC900
EC-H4M 20-40C20CFR1.0-104	20.00	20.00	40.00	104.00	4	1.00	5.0	C	0.05	0.11	IC900
EC-H4M 20-40W20CFR1.0-104	20.00	20.00	40.00	104.00	4	1.00	5.0	W	0.05	0.11	IC900
EC-H4M 25-50C25CFR1.2-121	25.00	25.00	50.00	121.00	4	1.20	5.0	C	0.06	0.11	IC900
EC-H4M 25-50W25CFR1.2-121	25.00	25.00	50.00	121.00	4	1.20	5.0	W	0.06	0.11	IC900