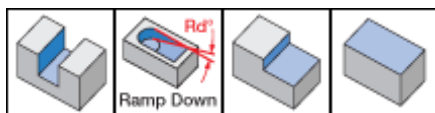
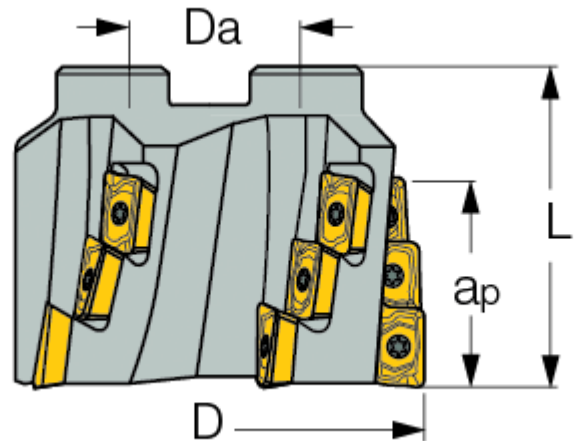




SM : HELI2000, Extended flute shell mills with HM90 ADKT 1505... inserts.



Designation	D	Z	Flute	ap	L	Da	Rd?/b>	Arbor	Kg
SM D50-25-M.....J/K	50.00	6	3	25.00	52.00	22.00	0.9	A	0.39
SM D50-25-27-M	50.00	6	3	25.00	56.00	27.00	0.9	A	0.40
SM D 63-38-M.....J/K	63.00	12	4	38.00	60.00	25.40	0.7	A	0.66
SM D63-38-27-M	63.00	12	4	38.00	60.00	27.00	0.7	A	0.65
SM D 80-38-M.....J/K	80.00	15	5	38.00	60.00	31.75	0.6	A	1.13
SM D80-38-32-M	80.00	15	5	38.00	60.00	32.00	0.6	B	1.24
SM D100-38-M.....J/K	100.00	18	6	38.00	60.00	28.10	0.4	B	1.76
SM D100-38-40-M	100.00	18	6	38.00	60.00	40.00	0.4	B	1.80
SM D125-38.....K	125.00	21	7	38.00	60.00	38.10	0.3	B	3.19
SM D125-38-40-M	125.00	21	7	38.00	60.00	40.00	0.3	B	2.56
SM D200-50-60-M	200.00	40	10	50.00	80.00	60.00	0.3	C	9.69