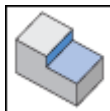
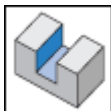
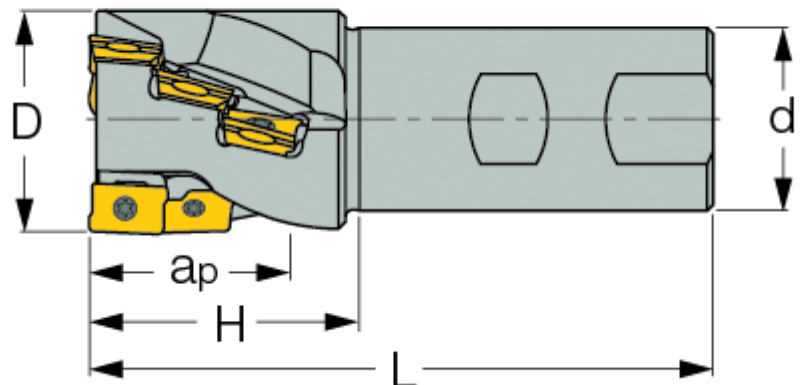




3M AXK-13 : MILL2000, Heavy duty, extended flute endmills carrying 3M AXKT 1304... inserts with dovetail section shape, helical cutting edges, suitable for rough applications.



Designation	D	Z	Flute	ap	H	L	d	Shank	Kg
3M AXK D25-25-2-C25-13	25.00	4	2	25.00	35.00	110.00	25.00	C	0.36
3M AXK D25-25-2-W25-13	25.00	4	2	24.00	35.00	100.00	25.00	W	0.31
3M AXK D32-36-2-C32-13	32.00	6	2	36.00	50.00	120.00	32.00	C	0.63
3M AXK D32-36-2-W32-13	32.00	6	2	36.00	50.00	110.00	32.00	W	0.56
3M AXK D32-36-3-C32-13	32.00	9	3	36.00	50.00	120.00	32.00	C	0.60
3M AXK D32-36-3-W32-13	32.00	9	3	36.00	50.00	110.00	32.00	W	0.53
3M AXK D40-36-3-C32-13	40.00	9	3	36.00	45.00	120.00	32.00	C	0.73
3M AXK D40-48-4-C32-13	40.00	16	4	48.50	55.00	130.00	32.00	C	0.78
3M AXK D40-48-4-W32-13	40.00	16	4	48.50	55.00	120.00	32.00	W	0.70
3M AXK D50-60-5-W40-13	50.00	25	5	60.50	65.00	140.00	40.00	W	1.36
3M AXK D50-60-5-W42-13	50.00	25	5	58.70	65.00	155.00	42.00	W	1.60

For adaptation click on "More Info"

Reduce feed by 50% during engagement and exit from the workpiece. This practice will substantially increase insert life.