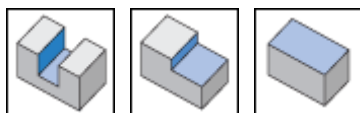
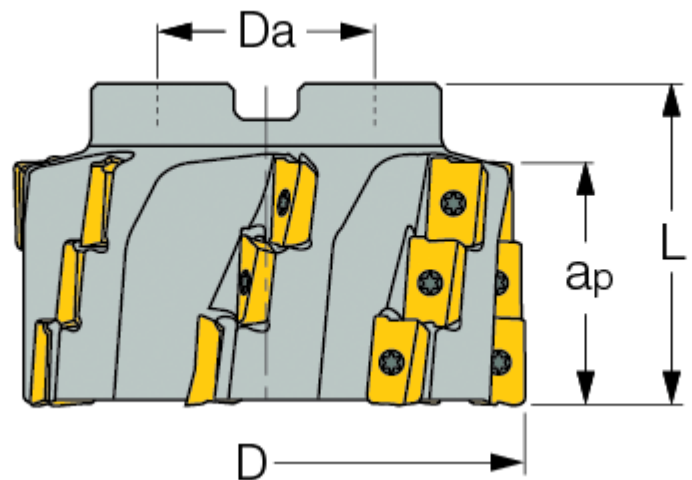




3M SM : MILL2000, Heavy duty extended flute shell mills carrying 3M AXKT 1304.../2006... inserts with dovetail section shape, helical



Designation	D	Z	Flute	ap	L	Da	Arbor	Kg
3M SM D040-36-3-22-13	40.00	9	3	35.00	65.00	22.00	A	0.35
3M SM D050-36-4-22-13	50.00	12	4	35.00	60.00	22.00	A	0.53
3M SM D063-40-4-25.4-20	63.00	8	4	38.00	65.00	25.40	A	0.74
3M SM D063-40-4-27-20	63.00	8	4	39.00	65.00	27.00	A	0.75
3M SM D080-40-5-31.75-20	80.00	10	5	38.00	65.00	31.75	A	1.29
3M SM D080-40-5-32-20	80.00	10	5	38.00	65.00	32.00	A	1.30
3M SM D100-40-6-40-20	100.00	12	6	38.00	65.00	40.00	B	1.81
3M SM D125-60-7-38.1-20	125.00	21	7	57.00	80.00	38.10	B	3.87
3M SM D125-60-7-40-20	125.00	21	7	57.00	80.00	40.00	C	3.24
3M SM D160-60-8-60-20	160.00	24	8	57.00	85.00	60.00	C	5.90

Reduce feed by 50% during engagement and exit from the workpiece. This practice will substantially increase insert life. life.