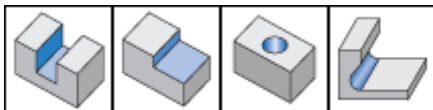
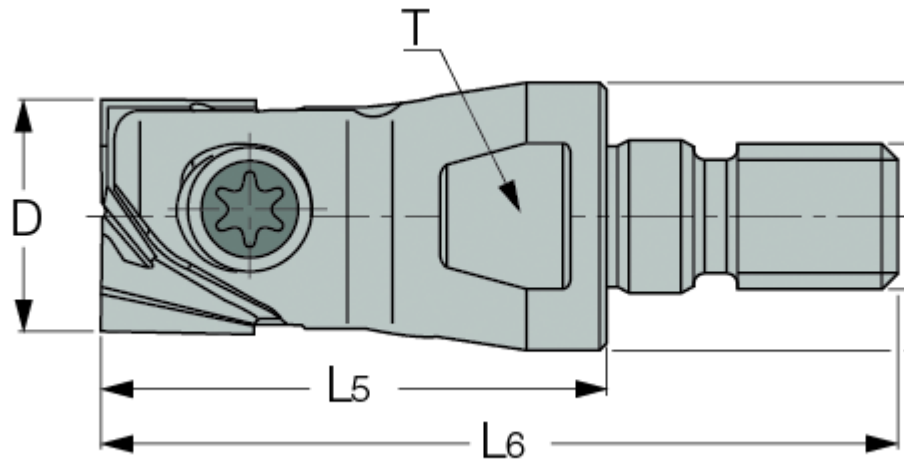




HCE-M : BALLPLUS, multifunction endmills with a FLEXFIT threaded ddaptation which can carry ball nose, 90°and toroidal inserts.



Designation	D	L5	L6	Ts	D3	T	Kg
HCE D12/.50-M08	12.00	26.00	43.50	M08	13.00	11.0	0.12
HCE D16/.62-M08	16.00	30.00	47.50	M08	13.00	11.0	0.13
HCE D16/.62-M10	16.00	30.00	47.50	M10	18.00	15.0	0.09
HCE D20/.75-M10	20.00	37.00	57.00	M10	18.00	15.0	0.00
HCE D20/.75-M12	20.00	37.00	59.00	M12	22.50	17.0	0.17
HCE D25/1.0-M12	25.00	46.00	68.00	M12	23.00	19.0	0.22

For undercutting use HTR inserts only.

The dimensions are for HCC inserts with $r=0.5$ mm (.02").