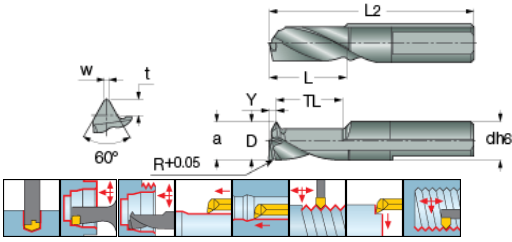




PICCO-MFT : Solid carbide tools, for drilling, facing, int. and ext. turning and threading on Swiss and small CNC machines. Part of the PASSPORT system.



Designation	D min	Pmin	Pmax	t	a	w	L	TL	L2	Y	d	R	R/L	Grade
PICCO L-MFT60 6-4 L08	4	0.5	0.75	0.46	3.9	0.06	8	7.3	30	1.3	6	0.1	L	IC908
PICCO L-MFT60 6-4 L12	4	0.5	0.75	0.46	3.9	0.06	12	11.6	34	1.15	6	0.2	L	IC908
PICCO R-MFT60 6-4 L08	4	0.5	0.75	0.46	3.9	0.06	8	7.3	30	1.3	6	0.1	R	IC908
PICCO R-MFT60 6-4 L12	4	0.5	0.75	0.46	3.9	0.06	12	11.6	34	1.15	6	0.2	R	IC908
PICCO L-MFT60 6-5 L10	5	0.5	1	0.61	4.9	0.06	10	9	32	1.35	6	0.1	L	IC908
PICCO L-MFT60 6-5 L15	5	0.5	1	0.61	4.9	0.06	15	14.4	37	1.35	6	0.3	L	IC908
PICCO R-MFT60 6-5 L10	5	0.5	1	0.61	4.9	0.06	10	9	32	1.35	6	0.1	R	IC908
PICCO R-MFT60 6-5 L15	5	0.5	1	0.61	4.9	0.06	15	14.4	37	1.35	6	0.3	R	IC908
PICCO L-MFT60 6-6 L12	6	0.5	1	0.61	5.9	0.06	12	11	34	1.4	6	0.1	L	IC908
PICCO L-MFT60 6-6 L18	6	0.5	1	0.61	5.9	0.06	18	17.3	40	1.4	6	0.3	L	IC908
PICCO R-MFT60 6-6 L12	6	0.5	1	0.61	5.9	0.06	12	11	34	1.4	6	0.1	R	IC908
PICCO R-MFT60 6-6 L18	6	0.5	1	0.61	5.9	0.06	18	17.3	40	1.4	6	0.3	R	IC908
PICCO L-MFT60 8-7 L14	7	0.75	1.25	0.76	6.9	0.09	14	13	41	1.5	8	0.1	L	IC908
PICCO L-MFT60 8-7 L21	7	0.75	1.25	0.76	6.9	0.09	21	20	55	1.5	8	0.3	L	IC908
PICCO R-MFT60 8-7 L14	7	0.75	1.25	0.76	6.9	0.09	14	13	41	1.5	8	0.1	R	IC908
PICCO R-MFT60 8-7 L21	7	0.75	1.25	0.76	6.9	0.09	21	20	55	1.5	8	0.3	R	IC908
PICCO L-MFT60 8-8 L16	8	0.9	1.5	0.92	7.9	0.11	16	15	43	1.5	8	0.1	L	IC908
PICCO L-MFT60 8-8 L24	8	0.9	1.5	0.92	7.9	0.11	24	23	57	1.5	8	0.3	L	IC908
PICCO R-MFT60 8-8 L16	8	0.9	1.5	0.92	7.9	0.11	16	15	43	1.5	8	0.1	R	IC908
PICCO R-MFT60 8-8 L24	8	0.9	1.5	0.92	7.9	0.11	24	23	51	1.5	8	0.3	R	IC908

Applications: Drilling; face turning; internal chamfering; internal turning/boring; internal profiling; external chamfering; external turning; internal and external 60°threading (right- and left-hand).