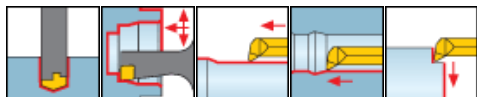
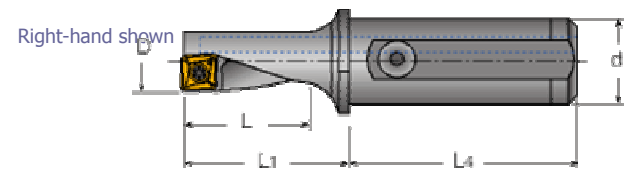


**DR-MF-2.25D** : Multifunction drilling, boring, facing and external turning tool.



| Designation            | D  | d  | L    | L1   | L4 | R/L |
|------------------------|----|----|------|------|----|-----|
| DR-MF-08R-2.25D-12A-04 | 8  | 12 | 18   | 22   | 38 | R   |
| DR-MF-10L-2.25D-12A-05 | 10 | 12 | 22.5 | 27.5 | 42 | L   |
| DR-MF-10R-2.25D-12A-05 | 10 | 12 | 22.5 | 27.5 | 42 | R   |
| DR-MF-12L-2.25D-16A-06 | 12 | 16 | 27   | 33   | 45 | L   |
| DR-MF-12R-2.25D-16A-06 | 12 | 16 | 27   | 33   | 45 | R   |
| DR-MF-14L-2.25D-16A-07 | 14 | 16 | 31.5 | 38.5 | 45 | L   |
| DR-MF-14R-2.25D-16A-07 | 14 | 16 | 31.5 | 38.5 | 45 | R   |
| DR-MF-16L-2.25D-20A-08 | 16 | 20 | 36   | 44   | 50 | L   |
| DR-MF-16R-2.25D-20A-08 | 16 | 20 | 36   | 44   | 50 | R   |
| DR-MF-20L-2.25D-25A-10 | 20 | 25 | 45   | 55   | 56 | L   |
| DR-MF-20R-2.25D-25A-10 | 20 | 25 | 45   | 55   | 56 | R   |
| DR-MF-25L-2.25D-32A-13 | 25 | 32 | 56.5 | 69   | 61 | L   |
| DR-MF-25R-2.25D-32A-13 | 25 | 32 | 56.5 | 69   | 61 | R   |
| DR-MF-32L-2.25D-40A-17 | 32 | 40 | 72   | 86   | 74 | L   |
| DR-MF-32R-2.25D-40A-17 | 32 | 40 | 72   | 86   | 74 | R   |

In non-rotating applications hole diameter can be adjusted within the specified range by shifting drill's center line along machine's X-axis.

The tools have an internal coolant hole.