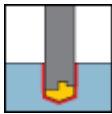
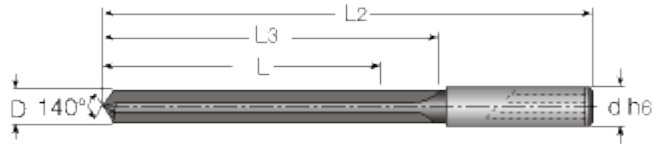




SCDR-ACK3 (6.8-20 mm 3xD) : Solid carbide drilling reamers, straight flute, drilling depth 3xD. Used for drilling/reaming of ferritic (6537).



Designation	D	d	L	L2	L3	Grade
SCDR 068-024-080 ACK3	6.80	8.00	24.0	79.0	34.0	IC908
SCDR 070-024-080 ACK3	7.00	8.00	24.0	79.0	34.0	IC908
SCDR 085-035-100 ACK3	8.50	10.00	35.0	89.0	47.0	IC908
SCDR 090-035-100 ACK3	9.00	10.00	35.0	89.0	47.0	IC908
SCDR 100-035-100 ACK3	10.00	10.00	35.0	89.0	47.0	IC908
SCDR 102-040-120 ACK3	10.20	12.00	40.0	102.0	55.0	IC908
SCDR 105-040-120 ACK3	10.50	12.00	40.0	102.0	55.0	IC908
SCDR 110-040-120 ACK3	11.00	12.00	40.0	102.0	55.0	IC908
SCDR 120-040-120 ACK3	12.00	12.00	40.0	102.0	55.0	IC908
SCDR 130-043-140 ACK3	13.00	14.00	43.0	107.0	60.0	IC908
SCDR 140-043-140 ACK3	14.00	14.00	43.0	107.0	60.0	IC908
SCDR 150-045-160 ACK3	15.00	16.00	45.0	115.0	65.0	IC908
SCDR 160-045-160 ACK3	16.00	16.00	45.0	115.0	65.0	IC908
SCDR 170-051-180 ACK3	17.00	18.00	51.0	123.0	73.0	IC908
SCDR 180-051-180 ACK3	18.00	18.00	51.0	123.0	73.0	IC908
SCDR 190-055-200 ACK3	19.00	20.00	55.0	131.0	79.0	IC908
SCDR 200-055-200 ACK3	20.00	20.00	55.0	131.0	79.0	IC908

H7 hole tolerance according to DIN 1420.

Rigid and precise clamping adaptation must be used.

Note: Special diameters are available on request.