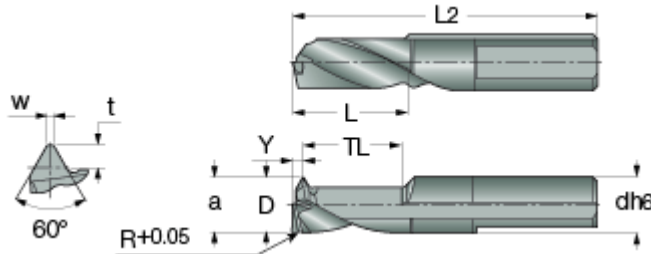
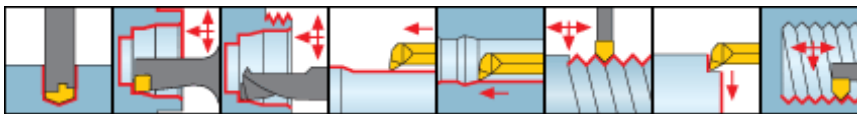




PICCO-MFT : Solid carbide tools, for drilling, facing, int. and ext. turning and threading on Swiss and small CNC machines. Part of the MFT system.



Right-hand shown



Designation	D min	Pmin	Pmax	t	a	w	L	TL	L2	Y	d	R	R/L	Grade
PICCO L-MFT60 6-4 L08	4.00	0.50	0.75	0.46	3.90	0.06	8.0	7.3	30.0	1.30	6.00	0.10	L	IC908
PICCO L-MFT60 6-4 L12	4.00	0.50	0.75	0.46	3.90	0.06	12.0	11.6	34.0	1.15	6.00	0.20	L	IC908
PICCO R-MFT60 6-4 L08	4.00	0.50	0.75	0.46	3.90	0.06	8.0	7.3	30.0	1.30	6.00	0.10	R	IC908
PICCO R-MFT60 6-4 L12	4.00	0.50	0.75	0.46	3.90	0.06	12.0	11.6	34.0	1.15	6.00	0.20	R	IC908
PICCO L-MFT60 6-5 L10	5.00	0.50	1.00	0.61	4.90	0.06	10.0	9.0	32.0	1.35	6.00	0.10	L	IC908
PICCO L-MFT60 6-5 L15	5.00	0.50	1.00	0.61	4.90	0.06	15.0	14.4	37.0	1.35	6.00	0.30	L	IC908
PICCO R-MFT60 6-5 L10	5.00	0.50	1.00	0.61	4.90	0.06	10.0	9.0	32.0	1.35	6.00	0.10	R	IC908
PICCO R-MFT60 6-5 L15	5.00	0.50	1.00	0.61	4.90	0.06	15.0	14.4	37.0	1.35	6.00	0.30	R	IC908
PICCO L-MFT60 6-6 L12	6.00	0.50	1.00	0.61	5.90	0.06	12.0	11.0	34.0	1.40	6.00	0.10	L	IC908
PICCO L-MFT60 6-6 L18	6.00	0.50	1.00	0.61	5.90	0.06	18.0	17.3	40.0	1.40	6.00	0.30	L	IC908
PICCO R-MFT60 6-6 L12	6.00	0.50	1.00	0.61	5.90	0.06	12.0	11.0	34.0	1.40	6.00	0.10	R	IC908
PICCO R-MFT60 6-6 L18	6.00	0.50	1.00	0.61	5.90	0.06	18.0	17.3	40.0	1.40	6.00	0.30	R	IC908
PICCO L-MFT60 8-7 L14	7.00	0.75	1.25	0.76	6.90	0.09	14.0	13.0	41.0	1.50	8.00	0.10	L	IC908
PICCO L-MFT60 8-7 L21	7.00	0.75	1.25	0.76	6.90	0.09	21.0	20.0	55.0	1.50	8.00	0.30	L	IC908
PICCO R-MFT60 8-7 L14	7.00	0.75	1.25	0.76	6.90	0.09	14.0	13.0	41.0	1.50	8.00	0.10	R	IC908
PICCO R-MFT60 8-7 L21	7.00	0.75	1.25	0.76	6.90	0.09	21.0	20.0	55.0	1.50	8.00	0.30	R	IC908
PICCO L-MFT60 8-8 L16	8.00	0.90	1.50	0.92	7.90	0.11	16.0	15.0	43.0	1.50	8.00	0.10	L	IC908
PICCO L-MFT60 8-8 L24	8.00	0.90	1.50	0.92	7.90	0.11	24.0	23.0	57.0	1.50	8.00	0.30	L	IC908
PICCO R-MFT60 8-8 L16	8.00	0.90	1.50	0.92	7.90	0.11	16.0	15.0	43.0	1.50	8.00	0.10	R	IC908
PICCO R-MFT60 8-8 L24	8.00	0.90	1.50	0.92	7.90	0.11	24.0	23.0	51.0	1.50	8.00	0.30	R	IC908

Applications: Drilling; face turning; internal chamfering; internal turning\boring; internal profiling; external chamfering; external turning; internal and external 60° threading (right- and left-hand).