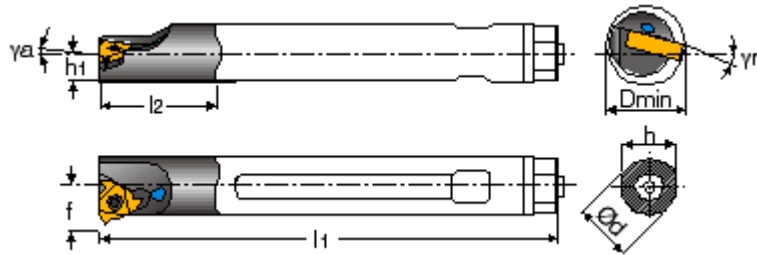
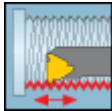




**E-SIR-HEAD** : Interchangeable threading heads, used on carbide bars.



Right-hand shown



| Designation     | d     | l1     | l2   | h    | h1  | f    | Ga°/b> | Gr°/b> | D<br>min | R/L |
|-----------------|-------|--------|------|------|-----|------|--------|--------|----------|-----|
| E12 SIR-11 HEAD | 12.00 | 179.00 | 24.8 | 11.0 | 5.5 | 8.3  | 1.5    | -15    | 14.90    | R   |
| E16 SIR-16 HEAD | 16.00 | 200.00 | 37.0 | 15.0 | 8.0 | 10.3 | 1.5    | -15    | 20.00    | R   |

Used on carbide shanks