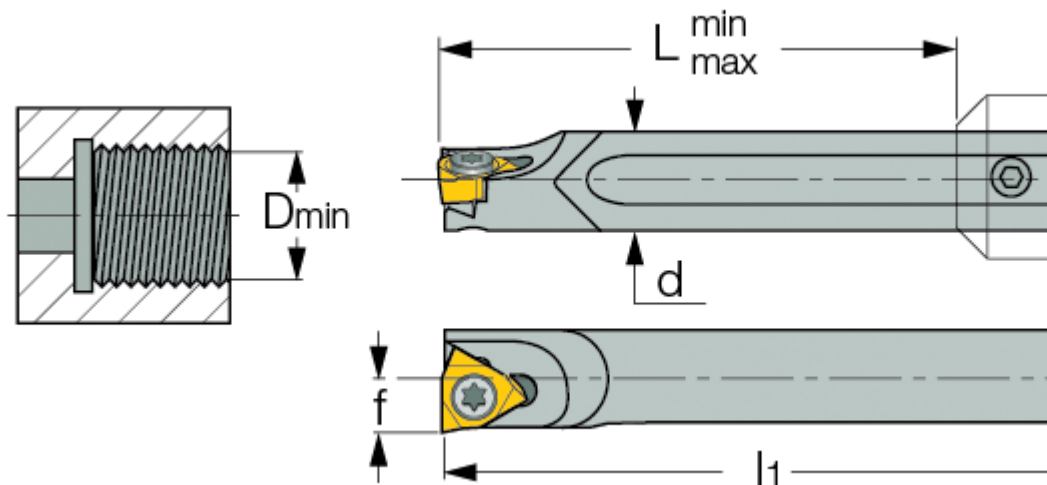
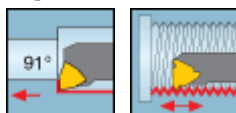




MGSIR/L : Solid carbide bars for internal turning and threading Dmin 6.6 mm.



Right-hand shown



Designation	d	l1	L min	L max	f	D min
MGSIL 06-06W	6.00	59.00	16.0	42.0	3.9	7.00
MGSIR 06-06W	6.00	59.00	16.0	42.0	3.9	7.00
MGSIL 08-06W	8.00	72.00	20.0	56.0	5.0	9.20
MGSIR 08-06W	8.00	72.00	20.0	56.0	5.0	9.20

91° for shoulder depth up to 2 mm (.079")

Use right-hand WBMT 06...R inserts on left-hand tools and left-hand WBMT 06...L inserts on right-hand tools.

In order to maintain high machining reliability we strongly recommend replacing the clamping screw every 10 insert indexes.