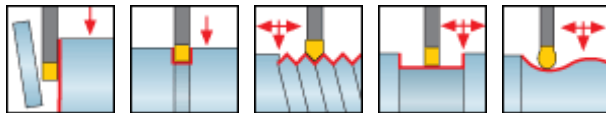
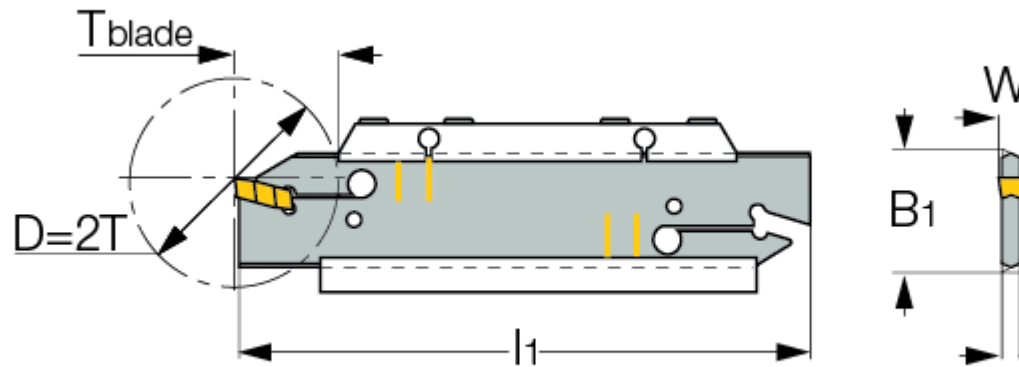




CGHN-D : Double-ended blades for external grooving and turning.



Designation	B1	W min	W max	T blmin	T blade	h1	l1	A
CGHN 26-3D	26.0	2.80	4.00	10.0	15.0	21.4	110.00	2.40
CGHN 26-4D	26.0	3.50	4.50	10.0	15.0	21.4	110.00	3.20
CGHN 26-5D	26.0	4.40	6.40	10.0	20.0	21.4	110.00	4.00
CGHN 32-3D	32.0	2.80	4.00	10.0	19.0	24.8	150.00	2.40
CGHN 32-4D	32.0	3.50	5.00	12.0	21.0	24.8	150.00	3.20
CGHN 32-5D	32.0	4.40	6.40	12.0	26.0	24.8	150.00	4.00
CGHN 32-6D	32.0	5.50	6.40	12.0	26.0	24.8	150.00	5.20

Use the yellow lines on blade for min. and max. overhang.

For using TIP inserts, toolholder seat needs to be modified according to insert profile to ensure clearance.

When using a double-ended insert, grooving depth is limited by the insert.