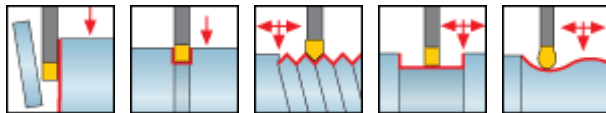
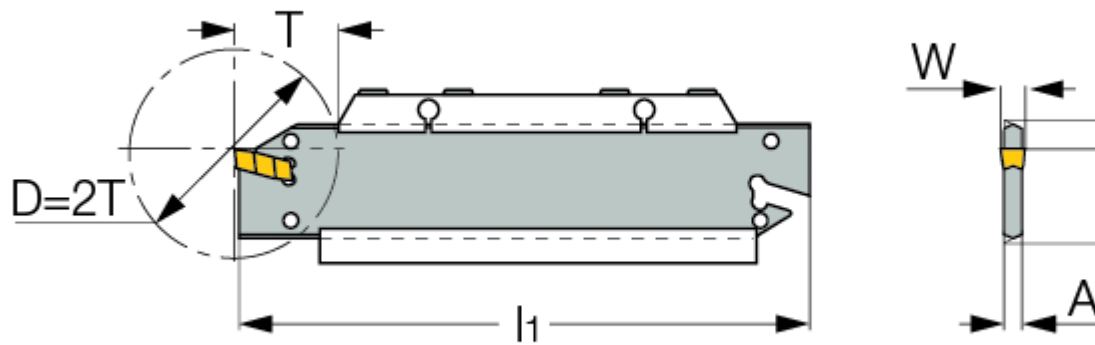




CGHN-DG : CUT-GRIP double-ended blades for external grooving and turning self-clamped inserts.



Designation	B1	W min	W max	T turn	T groove	h1	l1	A
CGHN 32-3DG	32.0	2.80	4.00	25.0	50.0	24.8	150.00	2.40
CGHN 32-4DG	32.0	3.50	5.00	30.0	50.0	24.8	150.00	3.20
CGHN 32-5DG	32.0	4.40	6.40	33.0	60.0	24.8	150.00	4.00
CGHN 32-6DG	32.0	5.50	6.40	35.0	60.0	24.8	150.00	5.20

DO-GRIP clamping insert is self-retained for long overhang.

For using TIP inserts, toolholder seat needs to be modified according to insert profile to ensure clearance.

When using a double-ended insert, grooving depth is limited by the insert.