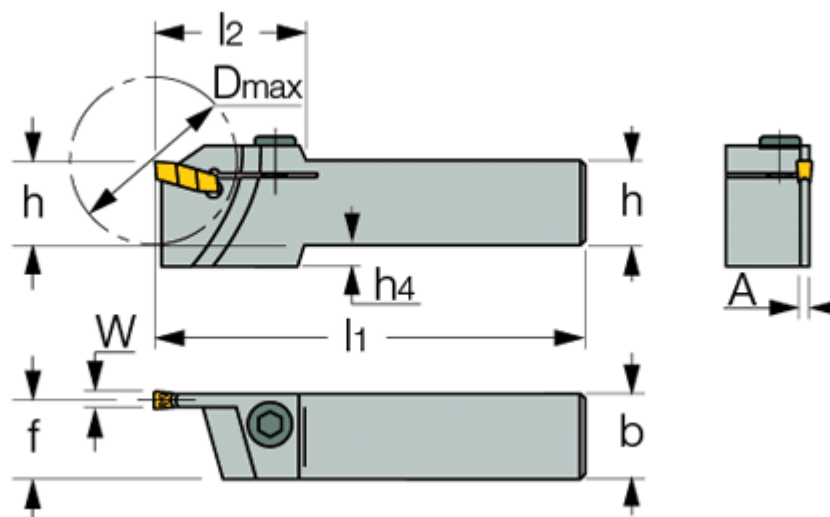
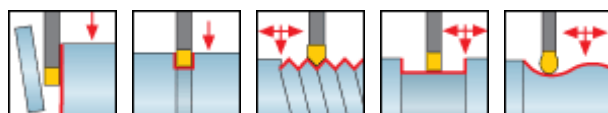




GHGR/L : External holders for deep grooving and parting



Left-hand shown



Designation	W min	W max	D max	h	b	l1	l2	f	A	h4
GHGL 20-2	0.40	2.40	34.0	20.0	20.0	120.00	33.0	19.2	1.70	-
GHGR 20-2	0.40	2.40	34.0	20.0	20.0	120.00	33.0	19.2	1.70	-
GHGL 25-2	0.40	2.40	34.0	25.0	25.0	140.00	33.0	24.2	1.70	-
GHGR 25-2	0.40	2.40	34.0	25.0	25.0	140.00	33.0	24.2	1.70	-
GHGL 16-3	3.00	4.00	40.0	16.0	16.0	110.00	36.0	14.7	2.50	4.0
GHGR 16-3	3.00	4.00	40.0	16.0	16.0	110.00	36.0	14.7	2.50	-
GHGL 16-3 ST	3.00	4.00	34.0	16.0	16.0	78.00	33.0	15.0	2.40	4.0
GHGR 16-3 ST	3.00	4.00	34.0	16.0	16.0	78.00	33.0	15.0	2.40	4.0
GHGL 20-3	3.00	4.00	40.0	20.0	20.0	120.00	36.0	18.7	2.50	-
GHGR 20-3	3.00	4.00	40.0	20.0	20.0					

For machining depth over 13 mm, a single-ended insert is required (GIM, GIMF, GIMY).
Tmax for grooving depth depends on part diameter D. For grooving a part with a diameter larger than Dmax, click on "More Info".

For using TIP inserts, Toolholder seat needs to be modified according to insert profile to ensure clearance.