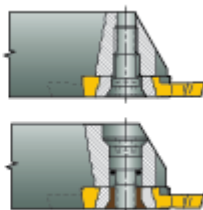
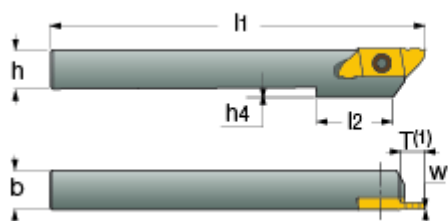




**SCHR/L-B/F** : Grooving and turning holders, for Swiss type automatics - back and front clamping



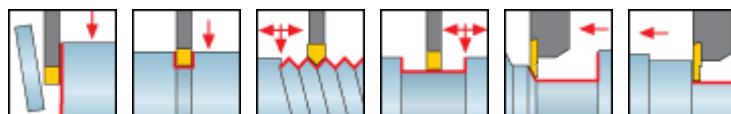
Left hand  
tool shown  
with SCIL  
**6F** insert

Left hand  
tool shown  
with SCIL  
**6B** insert



Left-hand shown

Right-hand shown



| Designation  | h    | b    | l1     | h4  | l2   | Tmax-r | W<br>min | W<br>max |
|--------------|------|------|--------|-----|------|--------|----------|----------|
| SCHL 0810-6B | 8.0  | 10.0 | 125.00 | 2.0 | 23.7 | 6.00   | 0.50     | 2.50     |
| SCHR 0810-6B | 8.0  | 10.0 | 125.00 | 2.0 | 23.7 | 6.00   | 0.50     | 2.50     |
| SCHL 10-6B   | 10.0 | 10.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHR 10-6B   | 10.0 | 10.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHL 12-6B   | 12.0 | 12.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHR 12-6B   | 12.0 | 12.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHL 16-6B   | 16.0 | 16.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHR 16-6B   | 16.0 | 16.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHL 10-6F   | 10.0 | 10.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHR 10-6F   | 10.0 | 10.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHL 12-6F   | 12.0 | 12.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHR 12-6F   | 12.0 | 12.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHL 16-6F   | 16.0 | 16.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |
| SCHR 16-6F   | 16.0 | 16.0 | 125.00 | -   | -    | 6.00   | 0.50     | 2.50     |