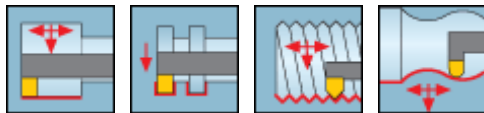
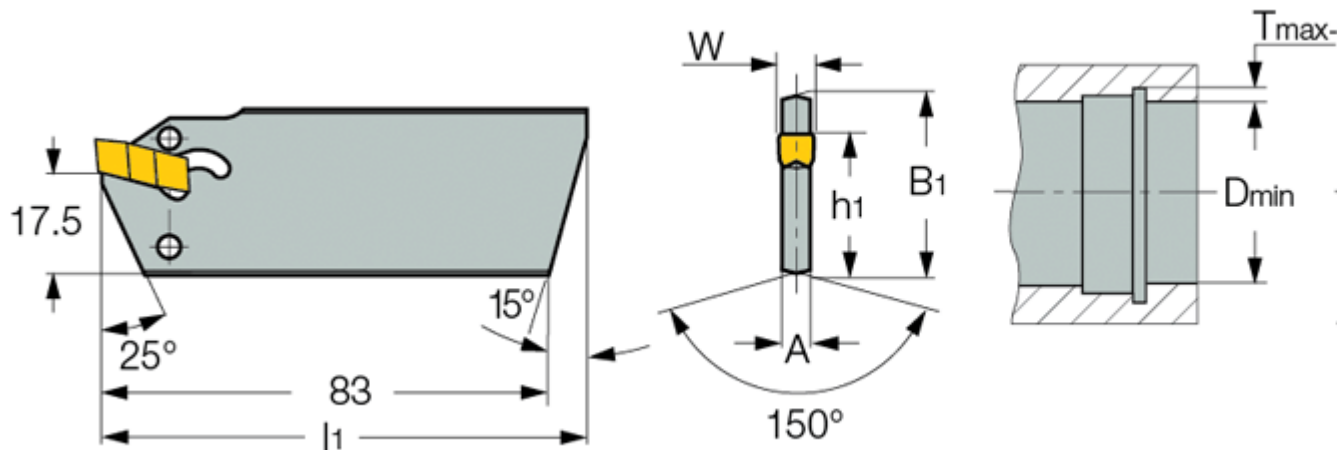




CGHN 32-DGM : Internal single-ended grooving and turning blades, using self clamped inserts.



Designation	W min	W max	A	fmin	F1min	fmax	F1max	h1	l1	B1	D min
CGHN 32-3DGM	2.80	4.00	2.40	53.0	24.0	59.0	30.0	24.8	90.00	32.0	93.00
CGHN 32-4DGM	3.50	5.00	3.20	53.0	24.0	59.0	30.0	24.8	90.00	32.0	93.00
CGHN 32-5DGM	4.40	6.40	4.00	53.0	24.0	59.0	30.0	24.8	90.00	32.0	98.00
CGHN 32-6DGM	5.60	6.40	5.20	53.0	24.0	59.0	30.0	24.8	90.00	32.0	98.00

Grooving depth (T_{max-r}) varies in conformance with blade's overhang (f and $F1$) and it depends on the bore diameter (D). For grooving capacity, click "More Info"

CGHN 32...DGM can be modified from external double-sided CGHN -DG blades

When TIP inserts are used, the seat needs to be modified to ensure clearance