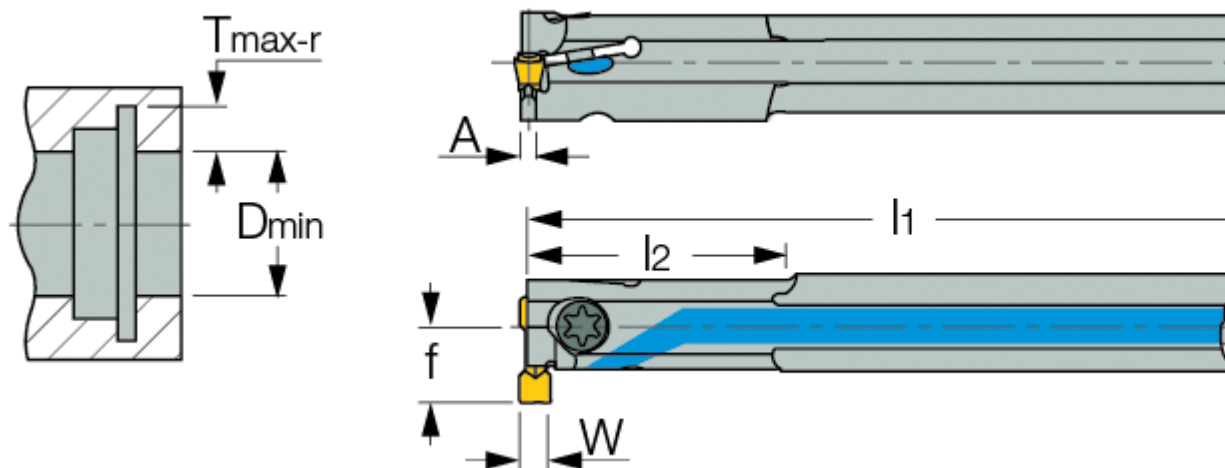
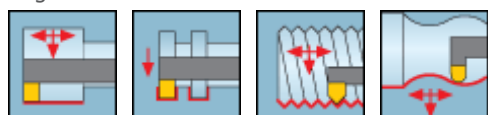




GEHIR/L : Internal machining bars with coolant holes using GEMI and GEPI inserts in widths larger than 1.9 mm.



Right-hand shown



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	A	h1	Inlet
GEHIL 10-13-2	1.90	2.40	10.00	12.50	2.40	125.00	25.0	7.5	1.60	5.0	3.5 mm
GEHIR 10-13-2	1.90	2.40	10.00	12.50	2.40	125.00	25.0	7.5	1.60	5.0	3.5 mm
GEHIL 12-14-2	1.90	2.40	12.00	14.00	2.60	150.00	35.0	9.1	1.60	6.0	6.0 mm
GEHIR 12-14-2	1.90	2.40	12.00	14.00	2.60	150.00	35.0	9.1	1.60	6.0	6.0 mm
GEHIL 16-13-2	1.90	2.40	16.00	12.50	2.40	125.00	20.0	10.5	1.60	7.5	M6
GEHIR 16-13-2	1.90	2.40	16.00	12.50	2.40	125.00	20.0	10.5	1.60	7.5	M6
GEHIL 16-14-2	1.90	2.40	16.00	14.00	2.60	125.00	25.0	11.0	1.60	7.5	M6
GEHIR 16-14-2	1.90	2.40	16.00	14.00	2.60	125.00	25.0	11.0	1.60	7.5	M6
GEHIL 16-16-2	1.90	2.40	16.00	16.00	3.00	160.00	40.0	11.0	1.60	7.5	M6
GEHIR 16-16-2	1.90	2.40	16.00	16.00	3.00	160.00	40.0	11.0	1.60	7.5	M6
GEHIL 12-14-3	2.40	3.20	12.00	14.00	2.60	150.00	35.0	9.1	2.00	6.0	6.0 mm
GEHIR 12-14-3	2.40	3.20	12.00	14.00	2.60	150.00	35.0	9.1	2.00	6.0	6.0 mm
GEHIL 16-13-3	2.40	3.20	16.00	12.50	2.40	125.00	20.0	10.5	2.00	7.5	M6
GEHIR 16-13-3	2.40	3.20	16.00	12.50	2.40	125.00	20.0	10.5	2.00	7.5	M6
GEHIL 16-14-3	2.40	3.20	16.00	14.00	2.60	125.00	25.0	11.0	2.00	7.5	M6
GEHIR 16-14-3	2.40	3.20	16.00	14.00	2.60	125.00	25.0	11.0	2.00	7.5	M6
GEHIR 16-14-3-T4	2.40	3.20	16.00	14.00	4.00	125.00	25.0	12.4	2.00	7.5	M6
GEHIL 16-16-3	2.40	3.20	16.00	16.00	3.00	160.00	40.0	11.0	2.00	7.5	M6
GEHIR 16-16-3	2.40	3.20	16.00	16.00	3.00	160.00	40.0	11.0	2.00	7.5	M6