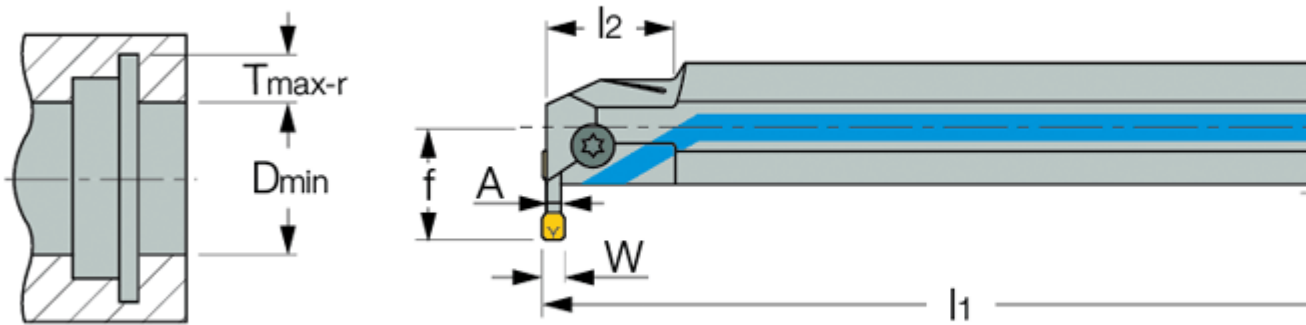
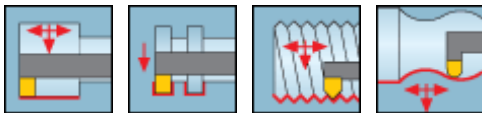




GHIR/L-C (W=4-6.4) : CUT-GRIP bars with internal coolant holes, used for grooving and turning.



Right-hand shown



Designation	d	W min	W max	D min	Tmax-r	h1	l1	l2	f	A
GHIL 25C-510	25.00	4.00	5.30	32.00	10.00	11.5	160.00	25.0	22.5	3.50
GHIR 25C-510	25.00	4.00	5.30	32.00	10.00	11.5	160.00	25.0	22.5	3.50
GHIL 32C-610	32.00	4.80	6.40	43.00	10.00	14.5	200.00	-	26.2	4.40
GHIR 32C-610	32.00	4.80	6.40	43.00	10.00	14.5	200.00	-	26.2	4.40
GHIL 40C-612	40.00	4.80	6.40	53.00	12.00	18.0	250.00	-	32.2	4.40
GHIR 40C-612	40.00	4.80	6.40	53.00	12.00	18.0	250.00	-	32.2	4.40

For using TIPI insert, toolholder seat needs to be modified according to insert profile, to ensure clearance.