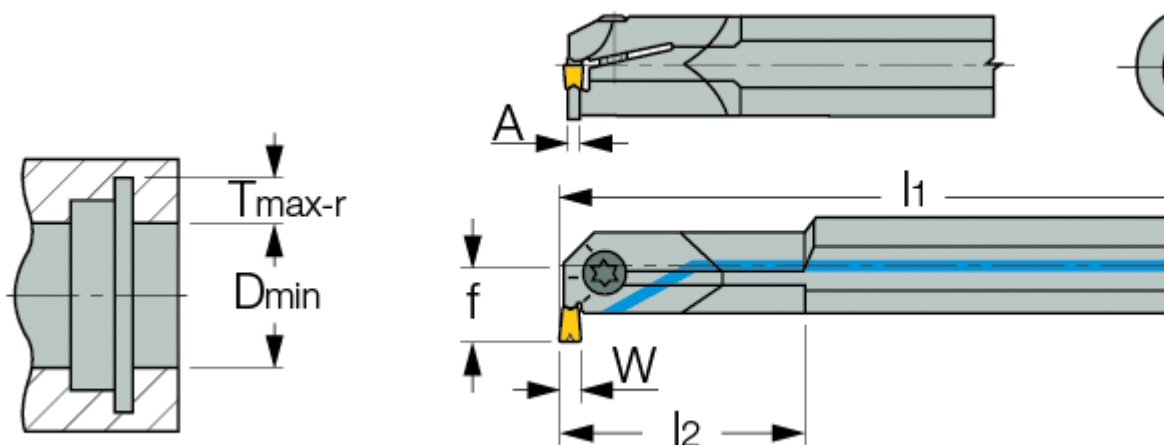
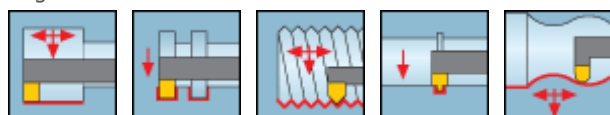




GHIR/L-SC (W=2-4.8) : CUT-GRIP solid carbide bars with internal coolant holes, used for grooving and turning.



Right-hand shown



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	h1	d5	A
GHIL 20SC-3	2.00	3.50	20.00	20.00	4.50	200.00	60.0	14.5	9.0	8.5	1.60
GHIR 20SC-3	2.00	3.50	20.00	20.00	4.50	200.00	60.0	14.5	9.0	8.5	1.60
GHIL 20SC-4	3.00	4.80	20.00	20.00	4.50	200.00	60.0	14.5	9.0	8.5	2.60
GHIR 20SC-4	3.00	4.80	20.00	20.00	4.50	200.00	60.0	14.5	9.0	8.5	2.60

Tool head is made of steel.

For using TIPI insert, toolholder seat needs to be modified according to insert profile, to ensure clearance.