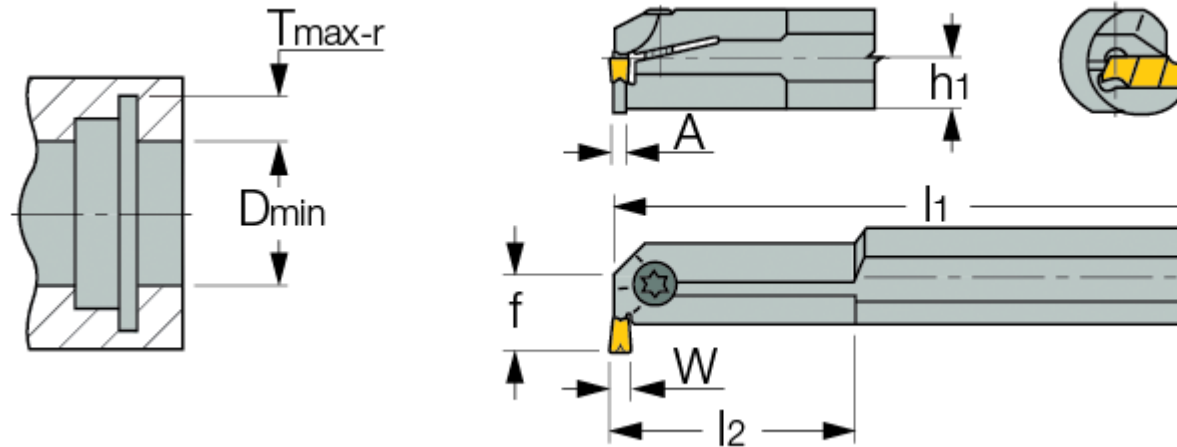




GHIR/L (W=1.9-6.4) : Internal grooving and turning bars.



Right-hand shown



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	h1	A	R/L
GHIL 20-3	1.90	3.50	20.00	20.00	4.50	160.00	16.0	14.5	9.0	1.60	L
GHIR 20-3	1.90	3.50	20.00	20.00	4.50	160.00	16.0	14.5	9.0	1.60	R
GHIL 20-20-3	2.00	3.50	20.00	20.00	4.50	200.00	40.0	14.5	9.0	1.60	L
GHIR 20-20-3	2.00	3.50	20.00	20.00	4.50	200.00	40.0	14.5	9.0	1.60	R
GHIL 20-4	3.00	4.80	20.00	20.00	4.50	160.00	25.0	14.5	9.0	2.60	L
GHIR 20-4	3.00	4.80	20.00	20.00	4.50	160.00	25.0	14.5	9.0	2.60	R
GHIL 20-20-4	3.00	4.80	20.00	20.00	4.50	200.00	40.0	14.5	9.0	2.60	L
GHIR 20-20-4	3.00	4.80	20.00	20.00	4.50	200.00	40.0	14.5	9.0	2.60	R
GHIL 25-25-4	2.50	4.00	25.00	25.00	5.00	200.00	50.0	17.5	11.5	2.10	L
GHIR 25-25-4	2.50	4.00	25.00	25.00	5.00	200.00	50.0	17.5	11.5	2.10	R
GHIL 32-4	2.50	4.00	32.00	38.00	5.00	250.00	-	21.3	14.5	2.10	L
GHIR 32-4	2.50	4.00	32.00	38.00	5.00	250.00	-	21.3	14.5	2.10	R
GHIL 25-5	3.20	5.30	25.00	26.00	6.00	160.00	25.0	18.5	11.5	2.80	L
GHIR 25-5	3.20	5.30	25.00	26.00	6.00	160.00	25.0	18.5	11.5	2.80	R
GHIL 25-25-6	4.00	6.40	25.00	25.00	5.00	200.00	50.0	17.5	11.5	3.60	L
GHIR 25-25-6	4.00	6.40	25.00	25.00	5.00	200.00	50.0	17.5	11.5	3.60	R
GHIL 32-6	4.00	6.40	32.00	39.00	6.50	250.00	-	22.8	14.5	3.60	L
GHIR 32-6	4.00	6.40	32.00	39.00	6.50	250.00	-	22.8	14.5	3.60	R
GHIL 40-6	4.00	6.40	40.00	49.00	8.00	300.00	-	28.3	18.0	3.60	L
GHIR 40-6	4.00	6.40	40.00	49.00	8.00	300.00	-	28.3	18.0	3.60	R

For using TIPI insert, toolholder seat needs to be modified according to insert profile, to ensure clearance.