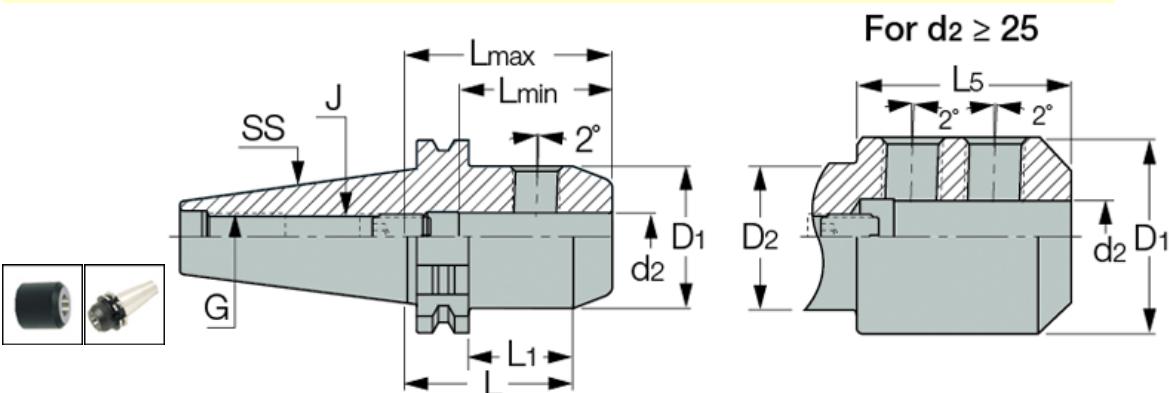


DIN69871-EM (DIN 6359-HE) : DIN 69871 form AD/B taper shank drill holders with DIN 6359-HE for DIN 1835 form E whistle notch shanks



| Designation | SS | d2 | D1 | D2 | L | L1 | L5 | L min | L max | J | Key | G | Kg |
|-------------------------|----|----|----|------|-----|-------|----|----------|----------|---------|-----|-----|------|
| DIN69871 40 EM 6X 50E | 40 | 6 | 25 | - | 50 | 30.9 | - | 30 | 40 | M5 | 2.5 | M16 | 0.98 |
| DIN69871 40 EM 6X 50E B | 40 | 6 | 25 | - | 50 | 30.9 | - | 30 | 40 | M5 | 2.5 | M16 | 0.98 |
| DIN69871 40 EM 8X 50E | 40 | 8 | 28 | - | 50 | 30.9 | - | 35 | 45 | M6 | 3 | M16 | 1.01 |
| DIN69871 40 EM 8X 50E B | 40 | 8 | 28 | - | 50 | 30.9 | - | 35 | 45 | M6 | 3 | M16 | 1 |
| DIN69871 40 EM10X 50E | 40 | 10 | 35 | - | 50 | 30.9 | - | 39 | 49 | M8 | 4 | M16 | 1.06 |
| DIN69871 40 EM10X 50E B | 40 | 10 | 35 | - | 50 | 30.9 | - | 39 | 49 | M8 | 4 | M16 | 1.06 |
| DIN69871 40 EM12X 50E | 40 | 12 | 42 | - | 50 | 30.9 | - | 44 | 54 | M10 | 5 | M16 | 1.14 |
| DIN69871 40 EM12X 50E B | 40 | 12 | 42 | - | 50 | 30.9 | - | 44 | 54 | M10 | 5 | M16 | 1.14 |
| DIN69871 40 EM14X 63E | 40 | 14 | 44 | - | 63 | 43.9 | - | 44 | 54 | M10 | 5 | M16 | 1.3 |
| DIN69871 40 EM14X 63E B | 40 | 14 | 44 | - | 63 | 43.9 | - | 44 | 54 | M10 | 5 | M16 | 0.02 |
| DIN69871 40 EM16X 63E | 40 | 16 | 48 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M16 | 1.37 |
| DIN69871 40 EM16X 63E B | 40 | 16 | 48 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M16 | 1.37 |
| DIN69871 40 EM18X 63E | 40 | 18 | 50 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M16 | 1.38 |
| DIN69871 40 EM18X 63E B | 40 | 18 | 50 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M16 | 0.02 |
| DIN69871 40 EM20X 63E | 40 | 20 | 52 | - | 63 | 43.9 | - | 49 | 59 | M16 | 8 | M16 | 1.37 |
| DIN69871 40 EM20X 63E B | 40 | 20 | 52 | - | 63 | 43.9 | - | 49 | 59 | M16 | 8 | M16 | 1.36 |
| DIN69871 40 EM25X100E | 40 | 25 | 65 | 49 | 100 | 80.9 | 65 | 54 | 64 | M20X1.5 | 10 | M16 | 2.35 |
| DIN69871 40 EM25X100E B | 40 | 25 | 65 | 49 | 100 | 80.9 | 65 | 54 | 64 | M20X1.5 | 10 | M16 | 2.34 |
| DIN69871 40 EM32X100E | 40 | 32 | 72 | 49 | 100 | 80.9 | 65 | 58 | 68 | M20X1.5 | 10 | M16 | 2.69 |
| DIN69871 50 EM 8X 63E B | 50 | 8 | 28 | - | 63 | 43.9 | - | 35 | 45 | M6 | 3 | M24 | 3.7 |
| DIN69871 50 EM 8X63E | 50 | 8 | 28 | - | 63 | 43.9 | - | 35 | 45 | M6 | 3 | M24 | 2.92 |
| DIN69871 50 EM10X 63E | 50 | 10 | 35 | - | 63 | 43.9 | - | 39 | 49 | M8 | 4 | M24 | 3.02 |
| DIN69871 50 EM10X 63E B | 50 | 10 | 35 | - | 63 | 43.9 | - | 39 | 49 | M8 | 4 | M24 | 3.05 |
| DIN69871 50 EM12X 63E | 50 | 12 | 42 | - | 63 | 43.9 | - | 44 | 54 | M10 | 5 | M24 | 3.13 |
| DIN69871 50 EM12X 63E B | 50 | 12 | 42 | - | 63 | 43.9 | - | 44 | 54 | M10 | 5 | M24 | 3.14 |
| DIN69871 50 EM14X 63E | 50 | 14 | 44 | - | 63 | 43.9 | - | 44 | 54 | M10 | 5 | M24 | 3.15 |
| DIN69871 50 EM14X 63E B | 50 | 14 | 44 | - | 63 | 43.9 | - | 44 | 54 | M10 | 5 | M24 | 3.15 |
| DIN69871 50 EM16X 63E | 50 | 16 | 48 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M24 | 3.26 |
| DIN69871 50 EM16X 63E B | 50 | 16 | 48 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M24 | 3.24 |
| DIN69871 50 EM18X 63E | 50 | 18 | 50 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M24 | 3.27 |
| DIN69871 50 EM18X 63E B | 50 | 18 | 50 | - | 63 | 43.9 | - | 47 | 57 | M12 | 6 | M24 | 3.25 |
| DIN69871 50 EM20X 63E | 50 | 20 | 52 | - | 63 | 43.9 | - | 49 | 59 | M16 | 8 | M24 | 3.3 |
| DIN69871 50 EM20X 63E B | 50 | 20 | 52 | - | 63 | 43.9 | - | 49 | 59 | M16 | 8 | M24 | 3.29 |
| DIN69871 50 EM25X 80E | 50 | 25 | 65 | - | 80 | 60.9 | - | 54 | 64 | M20X1.5 | 10 | M24 | 3.94 |
| DIN69871 50 EM25X 80E B | 50 | 25 | 65 | - | 80 | 60.9 | - | 54 | 64 | M20X1.5 | 10 | M24 | 3.9 |
| DIN69871 50 EM32X100E | 50 | 32 | 72 | - | 100 | 80.9 | - | 58 | 68 | M20X1.5 | 10 | M24 | 4.72 |
| DIN69871 50 EM32X100E B | 50 | 32 | 72 | - | 100 | 80.9 | - | 58 | 68 | M20X1.5 | 10 | M24 | 4.75 |
| DIN69871 50 EM40X100E | 50 | 40 | 90 | 79.9 | 100 | 80.9 | 43 | 68 | 78 | M20X1.5 | 10 | M24 | 5.28 |
| DIN69871 50 EM40X100E B | 50 | 40 | 90 | 79.9 | 100 | 80.9 | 43 | 68 | 78 | M20X1.5 | 10 | M24 | 5.28 |
| DIN69871 50 EM50X125E B | 50 | 50 | 98 | 79.9 | 125 | 105.9 | 68 | 78 | 88 | M20X1.5 | 10 | M24 | 6.92 |



B is the designation for coolant through flange.