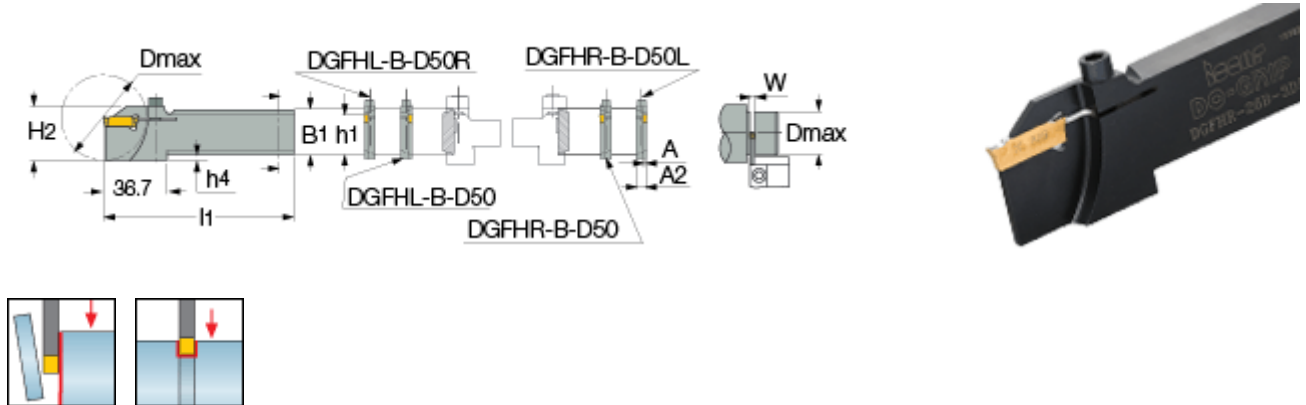




DGFHR/L-B-D..(R/L) : Double- and single-ended, parting and grooving reinforced blades for double-ended DGN inserts.



Designation	B1	W min	W max	A	A2	l1	H2	h1	h4	Tmax-r	D max
DGFHL 26B-2D50	26.0	1.90	2.50	1.60	8.0	110.00	31.5	21.4	3.7	18.00	42.0
DGFHR 26B-2D50	26.0	1.90	2.50	1.60	8.0	110.00	31.5	21.4	3.7	18.00	42.0
DGFHL 26B-2D50R	26.0	1.90	2.50	1.60	8.0	110.00	31.5	21.4	3.7	18.00	50.0
DGFHR 26B-2D50L	26.0	1.90	2.50	1.60	8.0	110.00	31.5	21.4	3.7	18.00	50.0
DGFHL 26B-3D50	26.0	3.00	3.18	2.40	8.0	110.00	31.5	21.4	3.7	18.00	30.0
DGFHR 26B-3D50	26.0	3.00	3.18	2.40	8.0	110.00	31.5	21.4	3.7	18.00	30.0
DGFHL 26B-3D50R	26.0	3.00	3.18	2.40	8.0	110.00	31.5	21.4	3.7	18.00	50.0
DGFHR 26B-3D50L	26.0	3.00	3.18	2.40	8.0	110.00	31.5	21.4	3.7	18.00	50.0
DGFHL 32B-2D50	32.0	1.90	2.50	1.60	8.0	120.00	31.5	24.8	-	18.00	42.0
DGFHR 32B-2D50	32.0	1.90	2.50	1.60	8.0	120.00	31.5	24.8	-	18.00	42.0
DGFHL 32B-2D50R	32.0	1.90	2.50	1.60	8.0	120.00	31.5	24.8	-	18.00	50.0
DGFHR 32B-2D50L	32.0	1.90	2.50	1.60	8.0	120.00	31.5	24.8	-	18.00	50.0
DGFHL 32B-3D50	32.0	3.00	3.18	2.40	8.0	120.00	31.5	24.8	-	18.00	42.0
DGFHR 32B-3D50	32.0	3.00	3.18	2.40	8.0	120.00	31.5	24.8	-	18.00	42.0
DGFHL 32B-3D50R	32.0	3.00	3.18	2.40	8.0	120.00	31.5	24.8	-	18.00	50.0
DGFHR 32B-3D50L	32.0	3.00	3.18	2.40	8.0	120.00	31.5	24.8	-	18.00	50.0

Insert limit is Tmax=18 mm. If deeper penetration is required, the insert should be modified into single-ended by the user.

DG..1.0 insert can be mounted into pocket sizes 2 and 3. Inthat case the pocket width has to be modified -click on "More Info"