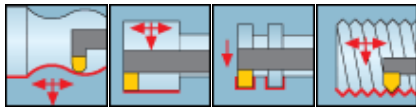
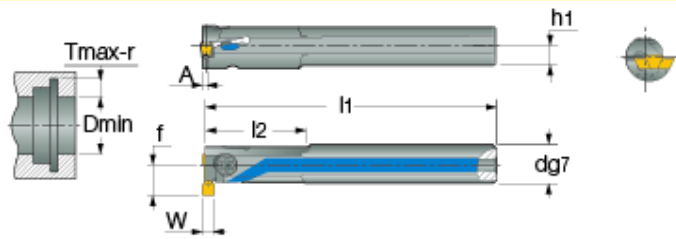


GEHIR/L : Internal machining bars with coolant holes using GEMI and GEPI inserts in widths larger than 1.9 mm.



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	A	h1	Inlet
GEHIL 10-13-2	1.9	2.4	10	12.5	2.4	125	25	7.5	1.6	5	3.5 mm
GEHIR 10-13-2	1.9	2.4	10	12.5	2.4	125	25	7.5	1.6	5	3.5 mm
GEHIL 12-14-2	1.9	2.4	12	14	2.6	150	35	9.1	1.6	6	6.0 mm
GEHIR 12-14-2	1.9	2.4	12	14	2.6	150	35	9.1	1.6	6	6.0 mm
GEHIL 16-13-2	1.9	2.4	16	12.5	2.4	125	20	10.5	1.6	7.5	M6
GEHIR 16-13-2	1.9	2.4	16	12.5	2.4	125	20	10.5	1.6	7.5	M6
GEHIL 16-14-2	1.9	2.4	16	14	2.6	125	25	11	1.6	7.5	M6
GEHIR 16-14-2	1.9	2.4	16	14	2.6	125	25	11	1.6	7.5	M6
GEHIL 16-16-2	1.9	2.4	16	16	3	160	40	11	1.6	7.5	M6
GEHIR 16-16-2	1.9	2.4	16	16	3	160	40	11	1.6	7.5	M6
GEHIL 12-14-3	2.4	3.2	12	14	2.6	150	35	9.1	2	6	6.0 mm
GEHIR 12-14-3	2.4	3.2	12	14	2.6	150	35	9.1	2	6	6.0 mm
GEHIL 16-13-3	2.4	3.2	16	12.5	2.4	125	20	10.5	2	7.5	M6
GEHIR 16-13-3	2.4	3.2	16	12.5	2.4	125	20	10.5	2	7.5	M6
GEHIL 16-14-3	2.4	3.2	16	14	2.6	125	25	11	2	7.5	M6
GEHIR 16-14-3	2.4	3.2	16	14	2.6	125	25	11	2	7.5	M6
GEHIL 16-16-3	2.4	3.2	16	16	3	160	40	11	2	7.5	M6
GEHIR 16-16-3	2.4	3.2	16	16	3	160	40	11	2	7.5	M6