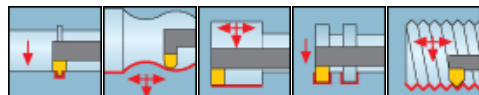
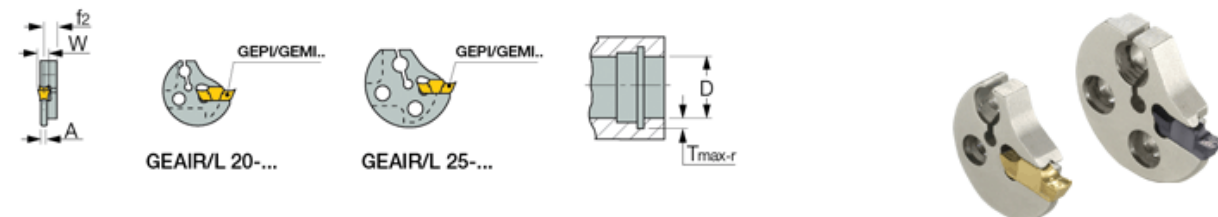


GEAIR/L : Internal grooving and turning adapters for GEMI and GEPI inserts.



Designation	D min	W min	W max	Tmax-r	f2	A
GEAIL 20-2	20	1.9	2.4	3	3.4	1.6
GEAIR 20-2	20	1.9	2.4	3	3.4	1.6
GEAIL 20-3	20	2.4	3	3	3.6	2
GEAIR 20-3	20	2.4	3	3	3.6	2
GEAIL 20-4	20	3	4	3	3.9	2.5
GEAIR 20-4	20	3	4	3	3.9	2.5
GEAIL 25-2	25	1.9	2.4	4	3.4	1.6
GEAIR 25-2	25	1.9	2.4	4	3.4	1.6
GEAIL 25-3	25	2.4	3	4	3.6	2
GEAIR 25-3	25	2.4	3	4	3.6	2
GEAIL 25-4	25	3	4	4	3.9	2.5
GEAIR 25-4	25	3	4	4	3.9	2.5

For using TIPI insert, toolholder seat needs to be modified according to insert profile, to ensure clearance.