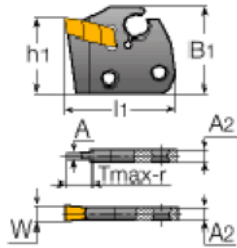




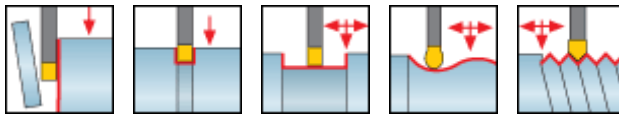
GAD : Grooving and turning adapters for external holders.

GAD-3N-2

GAD...-N



T-Grooving depth capacity



Designation	W min	W max	Tmax-r	A2	l1	h1	B1	A
GAD 3N-2	2.30	3.60	9.00	3.2	34.80	24.0	28.0	1.80
GAD 3N	3.50	4.80	10.00	3.2	34.80	24.0	28.0	2.50
GAD 3N-.50	3.50	4.80	15.50	3.2	40.20	24.0	28.0	2.50
GAD 3N-.75	3.50	4.80	22.00	3.2	46.60	24.0	28.0	2.50
GAD 4N	4.40	5.80	10.00	4.0	34.80	24.0	28.0	3.30
GAD 4N-.50	4.40	5.80	15.50	4.0	40.20	24.0	28.0	3.30
GAD 4N-.75	4.40	5.80	22.00	4.0	46.60	24.0	28.0	3.30
GAD 5N	5.20	6.40	10.00	4.8	34.80	24.0	28.0	4.30
GAD 5N-.50	5.20	6.40	15.50	4.8	40.20	24.0	28.0	4.30
GAD 5N-.75	5.20	6.40	22.00	4.8	46.60	24.0	28.0	4.30

For depth over 13 mm, a single-ended insert is required (GIM, GIMF, GIMY, GIPY, GIMP, GITM).

For using TIP, GPV inserts , Toolholder seat needs to be modified according to insert profile to ensure clearance.