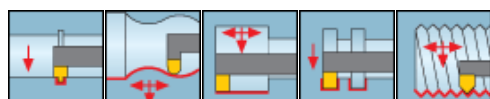
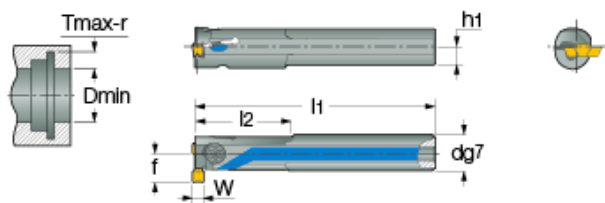


GEHIMR/L : Internal machining boring bars with coolant holes, using GEM1 and GEP1 inserts in smaller than 1.9 mm widths (the insert is not fully supported)



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	h1	Inlet
GEHIML 10-13	0.8	1.9	10	12.5	2.5	125	25	7.6	5	3.5 mm
GEHIMR 10-13	0.8	1.9	10	12.5	2.5	125	25	7.6	5	3.5 mm
GEHIML 12-14	0.8	1.9	12	14	2.5	150	35	9	6	6.0 mm
GEHIMR 12-14	0.8	1.9	12	14	2.5	150	35	9	6	6.0 mm
GEHIML 16-13	0.8	1.9	16	12.5	2.5	125	20	10.6	7.5	M6
GEHIMR 16-13	0.8	1.9	16	12.5	2.5	125	20	10.6	7.5	M6
GEHIML 16-14	0.8	1.9	16	14	2.5	125	25	10.9	7.5	M6
GEHIMR 16-14	0.8	1.9	16	14	2.5	125	25	10.9	7.5	M6
GEHIML 16-16	0.8	1.9	16	16	2.5	260	40	10.5	7.5	M6
GEHIMR 16-16	0.8	1.9	16	16	2.5	260	40	10.5	7.5	M6