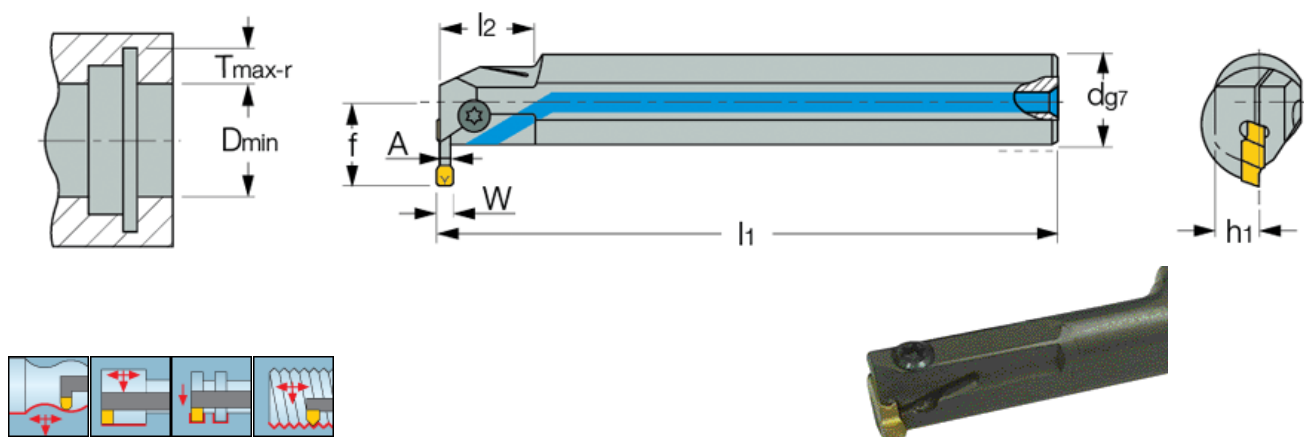


GHIR/L-C (W=4-6.4) : CUT-GRIP bars with internal coolant holes, used for grooving and turning.



Designation	d	W min	W max	D min	Tmax-r	h1	l1	l2	f	A
GHIL 25C-510	25	4	5.3	32	10	11.5	160	25	22.5	3.5
GHIR 25C-510	25	4	5.3	32	10	11.5	160	25	22.5	3.5
GHIL 32C-610	32	4.8	6.4	43	10	14.5	200	-	26.2	4.4
GHIR 32C-610	32	4.8	6.4	43	10	14.5	200	-	26.2	4.4
GHIL 40C-612	40	4.8	6.4	53	12	18	250	-	32.2	4.4
GHIR 40C-612	40	4.8	6.4	53	12	18	250	-	32.2	4.4

For using TIPI insert, toolholder seat needs to be modified according to insert profile, to ensure clearance.