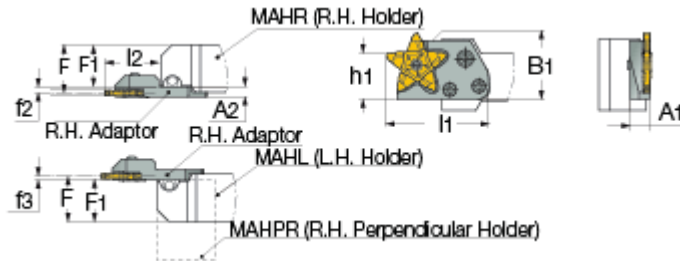


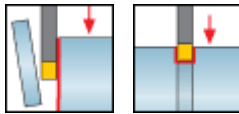


PCADR/L : MODULAR-GRIP, adapters for PENTACUT groove-turn inserts.



Right-hand shown

$F = F1(\text{R.H. shank}) + f2(\text{R.H. adapter}) = F1(\text{L.H. shank}) + f2(\text{L.H. adapter})$.
 $F = F1(\text{L.H. shank}) + f3(\text{R.H. adapter}) = F1(\text{R.H. shank}) + f3(\text{L.H. adapter})$



Designation	W min	W max	l2	l1	f2	f3	A2	h1	B1	A1
PCADL 24N	0.50	3.18	17.0	41.50	3.20	2.000	5.2	24.0	30.3	9.00
PCADR 24N	0.50	3.18	17.0	41.50	3.20	2.000	5.2	24.0	30.3	9.00
PCADL 34N	1.50	4.00	29.6	54.30	3.35	1.850	5.2	24.0	31.0	11.00
PCADR 34N	1.50	4.00	29.6	54.30	3.35	1.850	5.2	24.0	31.0	11.00

Tmax and Dmax according to insert limitation.