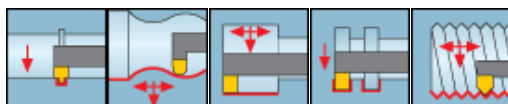
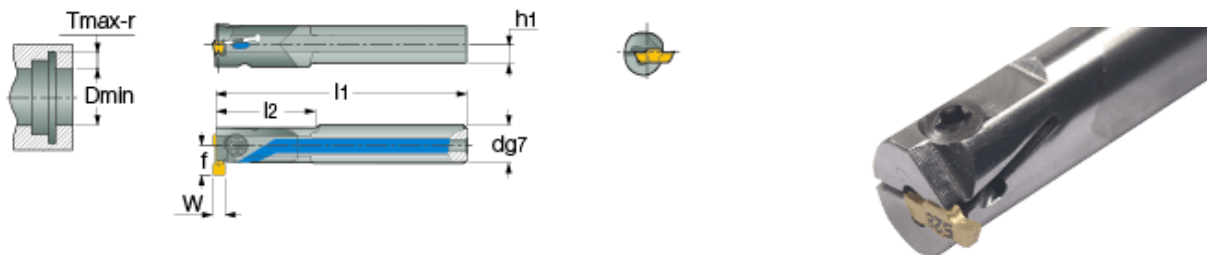


GEHIMR/L-SC : Internal machining carbide bars with a coolant holes. Using GEMI and GEPI inserts in widths smaller than 1.9 mm (the insert is not full)



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	h1	Inlet
GEHIML 10SC-13	0.8	1.9	10	12.5	2.5	125	30	7.6	5	3.5 mm
GEHIMR 10SC-13	0.8	1.9	10	12.5	2.5	125	30	7.6	5	3.5 mm
GEHIML 12SC-14	0.8	1.9	12	14	2.5	125	40	9	6	6.0 mm
GEHIMR 12SC-14	0.8	1.9	12	14	2.5	125	40	9	6	6.0 mm
GEHIML 16SC-13	0.8	1.9	16	12.5	2.5	125	35	10.6	7.5	M6
GEHIMR 16SC-13	0.8	1.9	16	12.5	2.5	125	35	10.6	7.5	M6
GEHIML 16SC-14	0.8	1.9	16	14	2.5	140	40	10.9	7.5	M6
GEHIMR 16SC-14	0.8	1.9	16	14	2.5	140	40	10.9	7.5	M6
GEHIML 16SC-16	0.8	1.9	16	16	2.5	160	70	10.5	7.5	M6
GEHIMR 16SC-16	0.8	1.9	16	16	2.5	160	70	10.5	7.5	M6