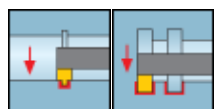
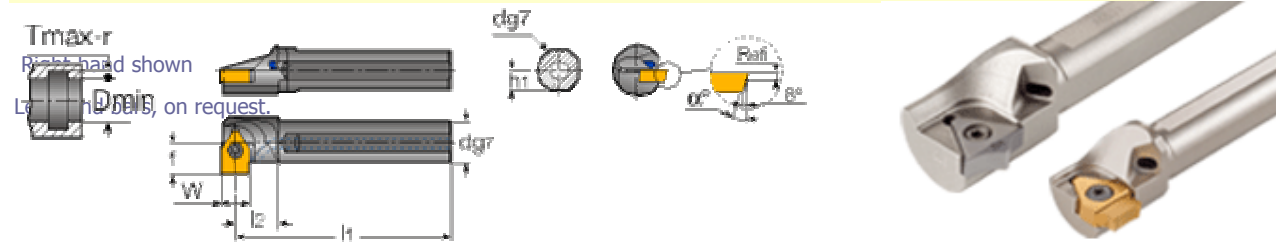


SXCIR : Internal toolholders for specially tailored profile insets.



Designation	W	d	l1	l2	f	D min	Tmax-r	h1	a?/b>	Relief
SXCIR 16-10	10.4	16	125	20	11.5	25	3	7.5	15	1.5
SXCIR 20-10	10.4	20	150	25	13	25	3	9	15	1.5
SXCIR 25-10	10.4	25	170	30	15.5	29	3	11.5	15	1.5
SXCIR 16-13	13	16	125	20	13	30	4	7.5	20	2
SXCIR 20-13	13	20	150	25	14.5	30	4	9	20	2
SXCIR 25-13	13	25	170	30	17	30.5	4	11.5	20	2
SXCIR 32-13	13	32	200	35	20	37	4	14.5	20	2
SXCIR 16-14	14.5	16	125	20	11.5	30	3	7.5	15	2
SXCIR 20-14	14.5	20	150	25	13	30	3	9	15	2
SXCIR 25-14	14.5	25	170	30	15.5	30	3	11.5	15	2
SXCIR 32-14	14.5	32	200	35	18.5	36	3	14.5	15	2
SXCIR 20-20	20.5	20	150	25	15	40	4	9	15	2.5
SXCIR 25-20	20.5	25	170	30	17.5	40	4	11.5	15	2.5
SXCIR 32-20	20.5	32	200	35	20.5	40	4	14.5	15	2.5
SXCIR 25-24	24.5	25	170	30	17.5	40	4	11.5	15	2.5
SXCIR 32-24	24.5	32	200	35	20.5	40	4	14.5	15	2.5