



Designation	d	W min	W max	D min	Tmax-r	l1	f
HELIIL 20C-305	20	3	3.18	26	5	160	15.2
HELIIR 20C-305	20	3	3.18	26	5	160	15.2
HELIIL 25C-305	25	3	3.18	31	5	160	17.7
HELIIR 25C-305	25	3	3.18	31	5	160	17.7
HELIIL 25C-410	25	4	4.76	43	10	160	22.7
HELIIR 25C-410	25	4	4.76	43	10	160	22.7
HELIIL 25C-510	25	5	5	43	10	160	22.7
HELIIR 25C-510	25	5	5	43	10	160	22.7
HELIIL 25C-610	25	6	6.35	43	10	160	22.7
HELIIR 25C-610	25	6	6.35	43	10	160	22.7
HELIIL 32C-410	32	4	4.76	43	10	200	26.2
HELIIR 32C-410	32	4	4.76	43	10	200	26.2
HELIIL 32C-510	32	5	5	43	10	200	26.2
HELIIR 32C-510	32	5	5	43	10	200	26.2
HELIIL 32C-610	32	6	6.35	43	10	200	26.2
HELIIR 32C-610	32	6	6.35	43	10	200	26.2
HELIIL 40C-412	40	4	4.76	53	12	250	32.2
HELIIR 40C-412	40	4	4.76	53	12	250	32.2
HELIIL 40C-512	40	5	5	53	12	250	32.2
HELIIR 40C-512	40	5	5	53	12	250	32.2
HELIIL 40C-612	40	6	6.35	53	12	250	32.2
HELIIR 40C-612	40	6	6.35	53	12	250	32.2

DO-GRIP DGN inserts may be used only for grooving: DGN 4.. ($D_{min}=51$ mm), DGN 5.. ($D_{min}=57$ mm) and DGN 6.. ($D_{min}=62$ mm).