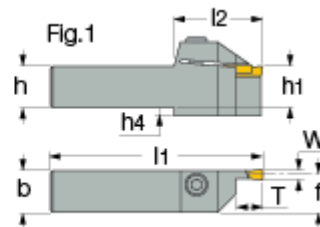
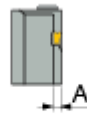
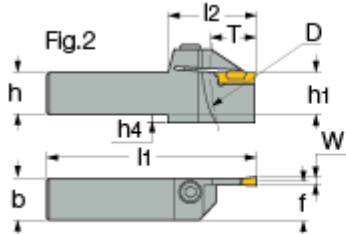
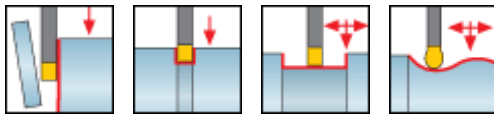




HELIR/L : HELI-GRIP external holder for turning, grooving & parting.



Right-hand shown



Left-hand shown

Designation	W min	W max	Tmax-r	Fig	D max	h	h1	b	f	l1	l2	A	h4
HELIL 1212-3T12	3.00	3.18	12.00	1	-	12.0	12.0	12.0	10.0	135.00	30.0	2.40	3.0
HELIR 1212-3T12	3.00	3.18	12.00	1	-	12.0	12.0	12.0	10.0	135.00	30.0	2.40	3.0
HELIL 1616-3T12	3.00	3.18	12.00	1	-	16.0	16.0	16.0	14.8	135.00	30.0	2.40	-
HELIR 1616-3T12	3.00	3.18	12.00	1	-	16.0	16.0	16.0	14.8	135.00	30.0	2.40	-
HELIL 2020-3T12	3.00	3.18	12.00	1	-	20.0	20.0	20.0	18.8	135.00	29.0	2.40	-
HELIR 2020-3T12	3.00	3.18	12.00	1	-	20.0	20.0	20.0	18.8	135.00	29.0	2.40	-
HELIL 2525-3T12	3.00	3.18	12.00	1	-	25.0	25.0	25.0	23.8	135.00	29.0	2.40	-
HELIR 2525-3T12	3.00	3.18	12.00	1	-	25.0	25.0	25.0	23.8	135.00	29.0	2.40	-
HELIL 1616-4T12	4.00	4.76	12.00	1	-	16.0	16.0	16.0	14.4	135.00	29.0	3.20	4.0
HELIR 1616-4T12	4.00	4.76	12.00	1	-	16.0	16.0	16.0	14.4	135.00	29.0	3.20	4.0
HELIL 2020-4T12	4.00	4.76	12.00	1	-	20.0	20.0	20.0	18.4	135.00	29.0	3.20	-
HELIR 2020-4T12	4.00	4.76	12.00	1	-	20.0	20.0	20.0	18.4	135.00	29.0	3.20	-
HELIL 2525-4T12	4.00	4.76	12.00	1	-	25.0	25.0	25.0	23.4	135.00	29.0	3.20	-
HELIR 2525-4T12	4.00	4.76	12.00	1	-	25.0	25.0	25.0	23.4	135.00	29.0	3.20	-
HELIL 2020-5T12	5.00	5.00	12.00	1	-	20.0	20.0	20.0	17.9	135.00	29.0	4.20	-
HELIR 2020-5T12	5.00	5.00	12.00	1	-	20.0	20.0	20.0	17.9	135.00	29.0	4.20	-
HELIL 2525-5T12	5.00	5.00	12.00	1	-	25.0	25.0	25.0	22.9	135.00	29.0	4.20	-
HELIR 2525-5T12	5.00	5.00	12.00	1	-	25.0	25.0	25.0	22.9	135.00	29.0	4.20	-
HELIL 2525-6T12	6.00	6.35	12.00	1	-	25.0	25.0	25.0	22.4	135.00	29.0	5.20	-
HELIR 2525-6T12	6.00	6.35	12.00	1	-	25.0	25.0	25.0	22.4	135.00	29.0	5.20	-
HELIL 1616-3T20	3.00	3.18	-	2	40.0	16.0	16.0	16.0	18.8	140.00	36.4	2.40	-
HELIR 1616-3T20	3.00	3.18	-	2	40.0	16.0	16.0	16.0	14.8	140.00	36.4	2.40	-
HELIL 2020-3T20	3.00	3.18	-	2	40.0	20.0	20.0	20.0	18.8	140.00	36.4	2.40	-
HELIR 2020-3T20	3.00	3.18	-	2	40.0	20.0	20.0	20.0	18.8	140.00	36.4	2.40	-
HELIL 2525-3T20	3.00	3.18	-	2	40.0	25.0	25.0	25.0	23.8	140.00	36.4	2.40	-
HELIR 2525-3T20	3.00	3.18	-	2	40.0	25.0	25.0	25.0	23.8	140.00	36.4	2.40	-
HELIL 3232-3T20	3.00	3.18	-	2	40.0	32.0	32.0	32.0	30.8	150.00	36.4	2.40	-
HELIR 3232-3T20	3.00	3.18	-	2	40.0	32.0	32.0	32.0	30.8	150.00	36.4	2.40	-
HELIL 1616-4T20	4.00	4.76	-	2	40.0	16.0	16.0	16.0	14.4	140.00	38.0	3.20	4.0
HELIR 1616-4T20	4.00	4.76	-	2	40.0	16.0	16.0	16.0	14.4	140.00	38.0	3.20	4.0
HELIL 2020-4T25	4.00	4.76	-	2	50.0	20.0	20.0	20.0	18.4	140.00	42.0	3.20	-
HELIR 2020-4T25	4.00	4.76	-	2	50.0	20.0	20.0	20.0	18.4	140.00	42.0	3.20	-
HELIL 2525-4T25	4.00	4.76	-	2	50.0	25.0	25.0	25.0	23.4	140.00	42.0	3.20	-
HELIR 2525-4T25	4.00	4.76	-	2	50.0	25.0	25.0	25.0	23.4	140.00	42.0	3.20	-
HELIL 3232-4T25	4.00	4.76	-	2	50.0	32.0	32.0	32.0	30.4	150.00	43.0	3.20	-
HELIR 3232-4T25	4.00	4.76	-	2	50.0	32.0	32.0	32.0	30.4	150.00	43.0	3.20	-

HELIL 2020-5T25	5.00	5.00	-	2	50.0	20.0	20.0	20.0	17.9	140.00	42.0	4.20	-
HELIR 2020-5T25	5.00	5.00	-	2	50.0	20.0	20.0	20.0	17.9	140.00	42.0	4.20	-
HELIL 2525-5T25	5.00	5.00	-	2	50.0	25.0	25.0	25.0	22.9	140.00	42.0	4.20	-
HELIR 2525-5T25	5.00	5.00	-	2	50.0	25.0	25.0	25.0	22.9	140.00	42.0	4.20	-
HELIL 3232-5T25	5.00	5.00	-	2	50.0	32.0	32.0	32.0	29.9	150.00	43.0	4.20	-
HELIR 3232-5T25	5.00	5.00	-	2	50.0	32.0	32.0	32.0	29.9	150.00	43.0	4.20	-
HELIL 2525-6T30	6.00	6.35	-	2	60.0	25.0	25.0	25.0	22.4	140.00	51.4	5.20	-
HELIR 2525-6T30	6.00	6.35	-	2	60.0	25.0	25.0	25.0	22.4	140.00	51.4	5.20	-
HELIL 3232-6T30	6.00	6.35	-	2	60.0	32.0	32.0	32.0	29.4	150.00	51.4	5.20	-
HELIR 3232-6T30	6.00	6.35	-	2	60.0	32.0	32.0	32.0	29.4	150.00	51.4	5.20	-

For tool type as shown in Fig.2, Tmax for grooving is limited by the part diameter D. For grooving depth capacity, click on "More Info".

For DO-GRIP self-clamping holders, refer to DGTR/L