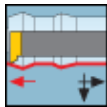
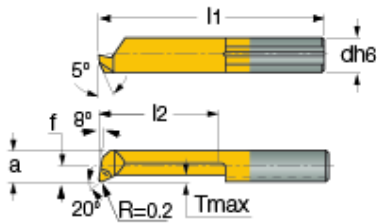


PICCO R/L 050 (CBN) : PICCOCUT CBN tipped inserts for internal turning profiling and chamfering of hard steel.



Designation	d	f	a	l1	l2	Tmax	D min	R±0.05	Grade							
PICCO R 050.3-10B	4	0.6	2.6	25.5	10	0.2	2.8	0.1	IB55	-	-	-	-	-	-	0.2
PICCO R 050.4-10B	4	1.5	3.5	25.5	10	0.3	4	0.1	IB55	-	-	-	-	-	-	0.2
PICCO R 050.5-15B	5	1.9	4.4	31.5	15	0.5	5	0.15	IB55	-	-	-	-	-	-	0.2
PICCO R 050.6-15B	6	2.3	5.3	31.5	15	0.5	6	0.15	IB55	-	-	-	-	-	-	0.2
PICCO R 050.7-20B	7	2.8	6.3	36.5	20	0.6	6.8	0.15	IB55	-	-	-	-	-	-	0.2

It is not recommended to use coolant when machining with CBN tipped tools
Available on request only