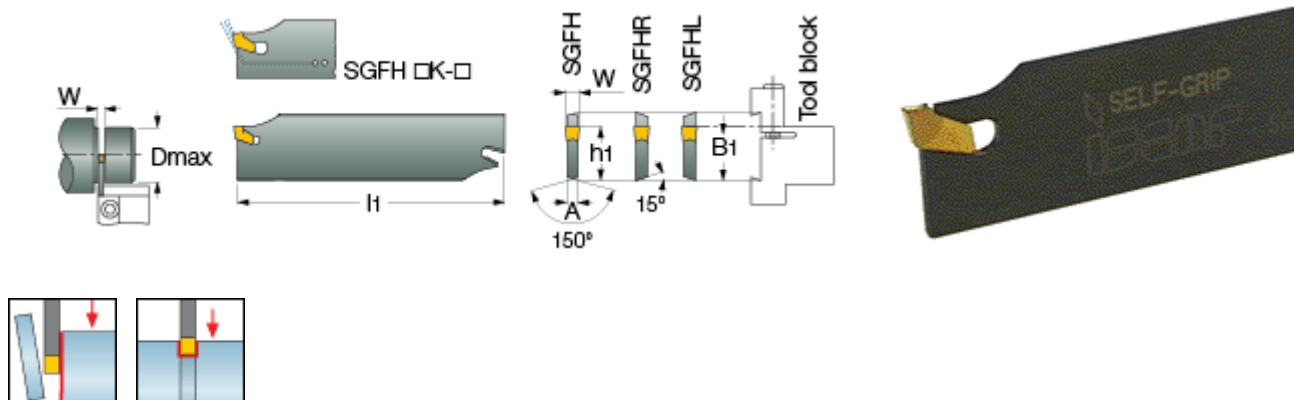




SGFH/R/L : SELF-GRIP blades for parting and grooving with single-ended inserts. Blades with coolant holes are designated with "K".



Designation	B1	W min	W max	D max	A	l1	h1
SGFH 19-1.2	19.0	1.20	1.20	18.0	0.93	86.00	15.7
SGFH 19-1	19.0	1.60	1.60	32.0	1.20	86.00	15.7
SGFH 19-2	19.0	1.80	2.69	38.0	1.60	86.00	15.7
SGFH 26-1.2	26.0	1.20	1.20	20.0	0.93	110.00	21.4
SGFH 26-1	26.0	1.60	1.60	35.0	1.20	110.00	21.4
SGFH 26-2	26.0	1.80	2.69	50.0	1.60	110.00	21.4
SGFH 26-3	26.0	2.70	3.53	75.0	2.40	110.00	21.4
SGFH 26K-3	26.0	2.70	3.53	52.0	2.40	110.00	21.4
SGFH 26-4	26.0	3.54	4.52	80.0	3.20	110.00	21.4
SGFH 26K-4	26.0	3.54	4.52	52.0	3.20	110.00	21.4
SGFH 26-5	26.0	4.54	4.52	80.0	4.00	110.00	21.4
SGFH 32-1	32.0	1.60	1.60	38.0	1.20	150.00	24.8
SGFH 32-2	32.0	1.80	2.69	50.0	1.60	150.00	24.8
SGFH 32-3	32.0	2.70	3.53	100.0	2.40	150.00	24.8
SGFH 32K-3	32.0	2.70	3.53	72.0	2.40	150.00	24.8
SGFH 32-4	32.0	3.54	4.52	100.0	3.20	150.00	24.8
SGFH 32K-4	32.0	3.54	4.52	72.0	3.20	150.00	24.8
SGFH 32-5	32.0	4.54	5.50	120.0	4.00	150.00	24.8
SGFH 32K-5	32.0	4.54	5.50	72.0	4.00	150.00	24.8
SGFH 32-6	32.0	5.51	6.50	120.0	5.20	150.00	24.8
SGFH 32-8	32.0	8.00	8.00	120.0	6.80	150.00	24.8
SGFHL 32-8	32.0	8.00	8.00	120.0	6.80	150.00	24.8
SGFH 32-9	32.0	9.50	9.50	120.0	8.00	150.00	24.8
SGFHL 32-9	32.0	9.50	9.50	120.0	8.00	150.00	24.8
SGFHR 32-9	32.0	9.50	9.50	120.0	8.00	150.00	24.8
SGFH 45-3	45.0	3.00	3.00	160.0	2.40	225.00	38.0
SGFH 45-4	45.0	3.54	4.52	160.0	3.20	225.00	38.0
SGFH 45-5	45.0	4.80	5.00	160.0	4.00	225.00	38.0
SGFH 45-6	45.0	6.40	6.40	160.0	5.20	225.00	38.0
SGFH 52-8	52.6	8.00	8.00	190.0	6.80	190.00	45.0
SGFH 53-8	52.6	8.00	8.00	220.0	6.80	260.00	45.0
SGFH 52-9	52.6	9.50	9.50	200.0	8.00	190.00	45.0
SGFH 53-9	52.6	9.50	9.50	200.0	8.00	260.00	45.0
SGFHL 52-12	52.6	12.70	12.70	200.0	11.10	190.00	45.0
SGFHL 53-12	52.6	12.70	12.70	250.0	11.10	260.00	45.0
SGFHR 52-12	52.6	12.70	12.70	200.0	11.10	190.00	45.0

SGFHR 53-12	52.6	12.70	12.70	250.0	11.10	260.00	45.0
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