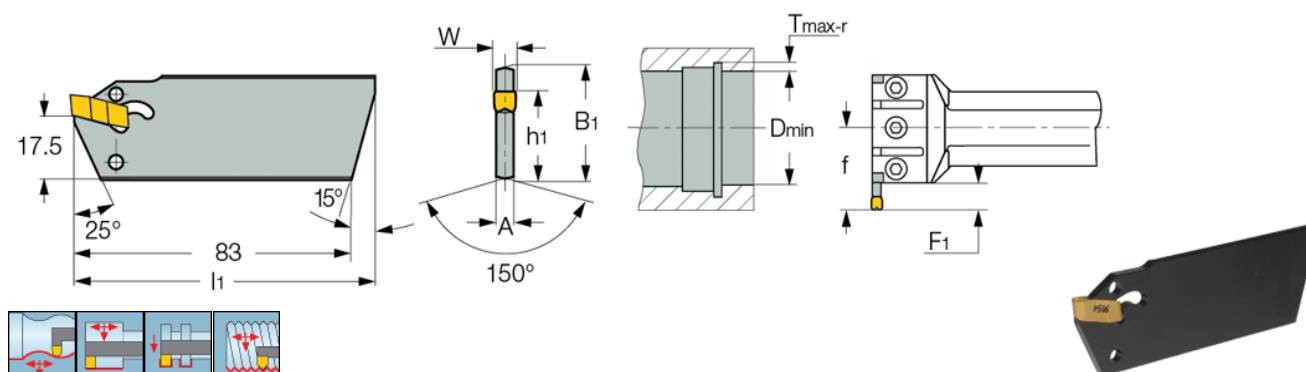


CGHN 32-DGM : Internal single-ended grooving and turning blades, using self clamped inserts.



Designation	W min	W max	A	fmin	F1min	fmax	F1max	h1	l1	B1	D min
CGHN 32-3DGM	2.8	4	2.4	53	24	59	30	24.8	90	32	93
CGHN 32-4DGM	3.5	5	3.2	53	24	59	30	24.8	90	32	93
CGHN 32-5DGM	4.4	6.4	4	53	24	59	30	24.8	90	32	98
CGHN 32-6DGM	5.6	6.4	5.2	53	24	59	30	24.8	90	32	98

Grooving depth (T_{max-r}) varies in conformance with blade's overhang (f and $F1$) and it depends on the bore diameter (D). For grooving capacity, click "More Info"

CGHN 32...DGM can be modified from external double-sided CGHN -DG blades

When TIP inserts are used, the seat needs to be modified to ensure clearance